

The Doors Catalogue

2014 edition 1



 **DOORS**
CENTURION

ABOUT US

We have the pleasure to present you with the offer of Centurion-R Sp. z o.o. The company was found in 2002 in Special Economic Zone EUROPARK Mielec, Industrial Area Sanok, as a successor of manufacturing company of Centurion Sp. z o.o. which was present on the market since 1998.

The highest quality of our products as well as professional and friendly staff is the key to our success. To meet the growing expectations of our customers we have made bold investments expanding our existing facilities and modernizing our machinery (e.g. automated lines for production of doors and frames, modern dust extraction stations).

This way we have achieved even higher quality of products and possibility to introduce the new models in both doors and frames' range. Professionalism and high marketing activity resulted in the trust our customers bestowed in us, which is the source of our biggest pride.

Confirmation of the trust invested in us in both domestic and foreign markets are the quality certificates: polish, slovak, czech and ukrainian.

Centurion-R draws its attention not only towards the quality of its products but also cares for our environment, which includes the launch of most modern state-of-the-art boiler and incinerator system which uses the discharged production waste as fuel. It is a 100% pro-ecologic production line. This investment was carried out under the Regional Operational Programme of Podkarpackie Voivodeship for 2007-2013.

With over 10 years of experience, innovative technologies and the constant attention to the company's development that today Centurion-R is one of the leading manufacturers of interior doors and frames in the country. Our current range includes thirty door lines. We create our collections with our customers in our minds.

We are developing them towards simple modern forms as well as more classic designs. We follow all latest developments and solutions in the field of decors and we use the latest technical achievements in our production process. We offer continuous and professional advisory regarding the installation and technical innovations. On our website you can find additional information as well as our latest offer.



PROGRAM
REGIONALNY
NARODOWA STRATEGIA SPÓJNOŚCI



UNIA EUROPEJSKA
EUROPEJSKI FUNDUSZ
ROZWOJU REGIONALNEGO



UNIA DLA PRZEDSIĘBIORCZYCH
PROGRAM KONKURENCYJNOŚĆ



WOJEWÓDZTWO
PODKARPACKIE



Wyróżnienie
w rankingu Diamenty
Forbesa 2010



Nominacja
do konkursu Firma
Dobrze Widziana 2011



Laureat konkursu
Gepardy Biznesu
2010



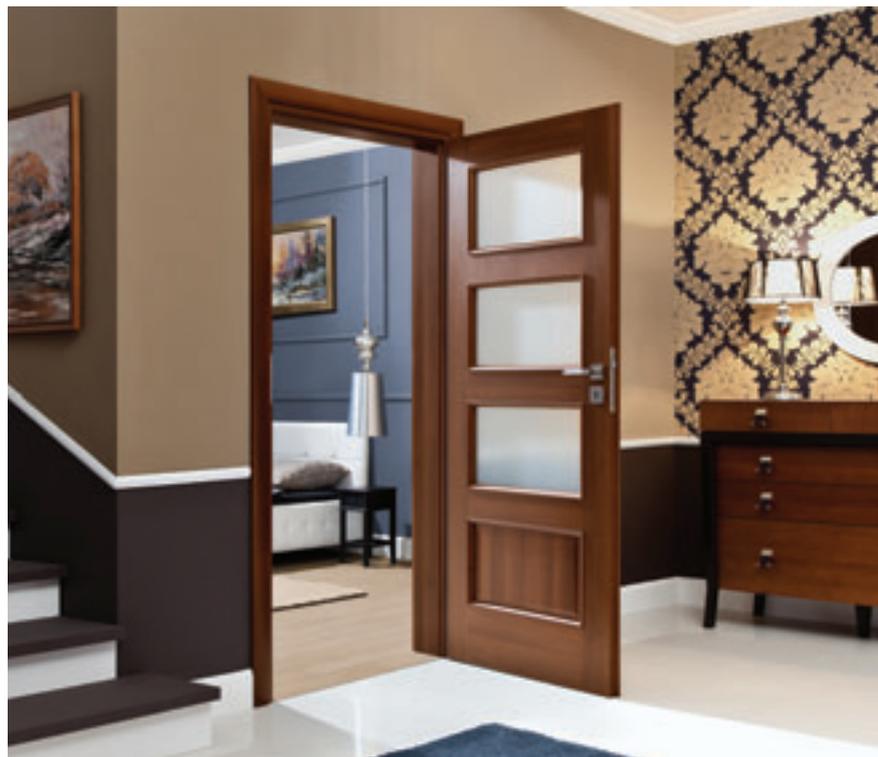
INNOWATOR
podkarpacia
Laureat konkursu
Innowator
Podkarpacia 2011

6 YEARS WARRANTY

All of our products are offered with standard 24-month warranty. Specific assortment in Walnut (OJ), Milky (MJ), Cherry (WJ), Plaza (PJ), Gold (GJ), Antic (AJ), Ebony (HJ), Gratta (GT), Nougat (NT), Noce (NC), Mocca (MC), Ash (PC), Dub (DC), Beech (BC), Snow (SC) has additional 6 years warranty. It concerns both door leaves and door frames.



The above decors are highly resistant to the factors like abrasion, sunlight and stains (chemical substances e.g coffee, tea, sauses, grease), not require any special maintenance. The highest quality of those decors guarantees perfect wood grain patterns and colour projection as well as years of trouble-free usage.





- SUPER VERONA - **NEW!** 4
- VERONA 5
- SEMKO 6
- SEMKO INOX 7
- SEMKO MODO- **NEW!** 8
- NICE 9
- OSAKA 10
- VIGO 11
- MONACO 12
- RENO 14
- BERGEN 15
- HAGUE 16
- DENVER 18
- VILA 19
- OSLO 20
- ETNA 21
- YORK 22
- MONTANA 23
- SOFIA 24
- KOBE 26
- MANHATTAN 27
- ANDORA, MALAGA 28
- VESTO 29
- BOSTON 30
- BOSTON ST+ 31
- DAKAR 32
- INTRO 33
- SOUNDPROOF TECHNICAL DOORS AKUSTIK 34
- FIREPROOF TECHNICAL DOORS FOGO 36
- TECHNICAL DOORS – ACCESSORIES 38
- NON-REBATED DOORS - **NEW!** 40
- SLIDING DOOR SYSTEMS 42
- BLOCK DOOR FRAME – MU TYPE 44
- BLOCK DOOR FRAME – Z, Q TYPE 45
- ADJUSTABLE DOOR FRAME – SWTYPE 46
- ADJUSTABLE DOOR FRAME – LUX TYPE 47
- PRICES AND AVAILABILITY FOR DOOR FRAMES 48
- DOOR SIZES 50
- ADDITIONAL INFORMATION 51
- VENTILATION UNDERCUTS AND DOOR HANDLES 51
- RAL COLORS PALETTE – COLORS DIVISION 52
- TRANSOMS 52
- ARCHITRAVES AND QUARTER-ROUNDS 53
- CERTIFICATES 53
- DECORS CLASSIFICATION AND COLOR SAMPLES 54

SUPER VERONA

NEW!

PRICE OF THE DOOR LEAF FROM:
292,00 [359,16]

SV/P SV/L SV/R



292,00 [359,16]

SV/S SV/M SV/D



292,00 [359,16]



CONSTRUCTION

Frame type inner structure, apertures filled with veneered panels. Available sizes 60, 70, 80, 90. Double doors, sliding doors or other sizes available at the VERONA model catalogue prices.

COLORS

SOFT FRAME TECHNOLOGY



Vog
(VJ)

Nut
(NJ)

INCLUDED IN THE PRICE

- 4 variants of the lock available: lever tumbler lock (T), bathroom lock (L) cylinder lock (Y) and economy lock (G)
- three pintle hinges
- in the glazed variants – white matt toughened safety glass LAKMAT
- option of correction of the door height by undercut from the bottom up to 60mm

AVAILABLE AT SURCHARGE

OPTION	PRICE (PLN) NET [INCL.VAT]
Ventilation holes + bushings (one row)	15,00 [18,45]
Ventilation grid (not available for sizes 60 and 70)	25,00 [30,75]
Ventilation undercut	25,00 [30,75]
Hinge covers (set per hinge)	4,00 [4,92]
Sliding door version (see page 42-43)	25,00 [30,75]
3D hinge (1 set – 3 upper and lower elements – see page 54 for details)	30,00 [36,90]
Door leaf height correction at the factory (up to 60mm)	50,00 [61,50]
Door frame height correction at the factory (up to 60mm)	50,00 [61,50]

PRICE OF SINGLE DOOR SET = PRICES OF THE DOOR LEAF + DOOR FRAME

DOOR FRAMES INFORMATION: SEE PAGE 48

PRICE OF THE DOOR LEAF FROM:

307,00 [377,61]**VERONA**

VN/P



VN/L

**307,00** [377,61]

VN/R



VN/S



VN/M



VN/D

**324,00** [398,52]

SUGGESTED RETAIL PRICE IN PLN net [incl VAT]

CONSTRUCTION

Frame type inner structure, apertures filled with veneered panels. Available in SOFT FRAME technology. Available sizes 60, 70, 80, 90 and double doors.

COLORS

SOFT FRAME TECHNOLOGY

White
(BA)Maple
(KA)Acacia
(AK)Chestnut
(KR)Ofram
(OR)

Venge (WR)

INCLUDED IN THE PRICE

- 4 variants of the lock available: lever tumbler lock (T), bathroom lock (L), cylinder lock (Y) and economy lock (G)
- three pintle hinges
- In the glazed variants – white matt toughened safety glass LAKMAT
- option of correction of the door height by undercut from the bottom up to 60mm

AVAILABLE AT SURCHARGE**OPTION**

OPTION	PRICE (PLN) NET [INCL VAT]
Ventilation holes + bushings (one row)	15,00 [18,45]
Ventilation grid (not available for sizes 60 and 70)	25,00 [30,75]
Ventilation undercut	25,00 [30,75]
Hinge covers (set per hinge)	4,00 [4,92]
Sliding door version (see page 42-43)	25,00 [30,75]
Size 100	50,00 [61,50]
3D hinge (1set – 3 upper and lower elements – see page 54 for details)	30,00 [36,90]
Door leaf height correction at the factory (up to 60mm)	50,00 [61,50]
Door frame height correction at the factory (up to 60mm)	50,00 [61,50]

PRICE OF SINGLE DOOR SET = PRICES OF THE DOOR LEAF + DOOR FRAME

PRICE OF THE DOUBLE DOOR SET = PRICE OF THE DOOR LEAF x2 + PRICE OF THE DOOR FRAME x1.5

DOOR FRAMES INFORMATION: SEE PAGE 48

For double door optional sidelight in size 40: pages 50-51
Sliding doors: see pages 42-43

SEMKO

PRICE OF THE DOOR LEAF FROM:
349,00 [429,27]



GROUP A 349,00 [429,27]
GROUP B 409,00 [503,07]



GROUP A 349,00 [429,27]
GROUP B 409,00 [503,07]

*GROOVED PANEL
(Option available at surcharge)

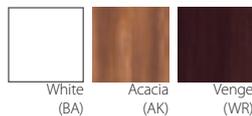
CONSTRUCTION [SEMKO, SEMKO INOX]

Frame type inner structure, apertures filled with veneered panels or glazing (grooved panels in SEMKO model), INOX inserts (SEMKO INOX model). Available in SOFT FRAME technology. Available sizes 60, 70, 80, 90 and double doors (see page 50).

COLORS FOR MODELS SEMKO, SEMKO INOX

SOFT FRAME TECHNOLOGY

GROUP A



SOFT FRAME TECHNOLOGY

GROUP B



GROOVED PANEL FLAT PANEL
(SEMKO model only)

INCLUDED IN THE PRICE

[SEMKO, SEMKO INOX]

- 4 variants of the lock available: lever tumbler lock (T), bathroom lock (L), cylinder lock (Y) and economy lock (G)
- three pintle hinges
- in the glazed variants – white matt toughened safety glass LAKMAT
- option of correction of the door height by undercut from the bottom up to 60mm

AVAILABLE AT SURCHARGE [SEMKO, SEMKO INOX]

OPTION

	PRICE (PLN) NET [INCL.VAT]
Ventilation holes + bushings (one row)	15,00 [18,45]
Ventilation grid (not available for sizes 60 and 70)	25,00 [30,75]
Ventilation undercut	25,00 [30,75]
Hinge covers (set per hinge)	4,00 [4,92]
Sliding door version (see page 42-43)	25,00 [30,75]
Size 100	50,00 [61,50]
Grooved panel (per piece – SEMKO ZM model)	7,00 [8,61]
Grooved panel (per piece – SEMKO ZE model)	3,00 [3,69]
3D hinge (1 set – 3 upper and lower elements – see page 54 for details)	30,00 [36,90]
Door leaf height correction at the factory (up to 60mm)	50,00 [61,50]
Door frame height correction at the factory (up to 60mm)	50,00 [61,50]

PRICE OF SINGLE DOOR SET = PRICES OF THE DOOR LEAF + DOOR FRAME

PRICE OF THE DOUBLE DOOR SET = PRICE OF THE DOOR LEAF x2 + PRICE OF THE DOOR FRAME x1.5

DOOR FRAMES INFORMATION: SEE PAGE 48

For double door optional sidelight in size 40: pages 50-51
Sliding doors: see pages 42-43

PRICE OF THE DOOR LEAF FROM:

378,00 [464,94]

SEMKO INOX



SUGGESTED RETAIL PRICE IN PLN net [incl VAT]

S3/P



S3/L



S3/S



S3/D



378,00 [464,94]

402,00 [494,46]

S4/P



S4/L



S4/R



S4/S



S4/D



391,00 [480,93]

417,00 [512,91]

GROUP A

GROUP B

S5/P



S5/L



S5/R



S5/S



S5/M



S5/D



404,00 [496,92]

433,00 [532,59]

GROUP A

GROUP B

SEMKO MODO

NEW!

PRICE OF THE DOOR LEAF FROM:
433,00 [532,59]

SD/P SD/L SD/R



433,00 [532,59]

SD/S SD/M SD/D



433,00 [532,59]

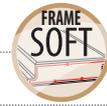


CONSTRUCTION

Frame type inner structure, apertures filled with veneered panels or glazing. Available in SOFT FRAME technology. Available sizes 60, 70, 80, 90 and double doors (see page 50).

COLORS

SOFT FRAME TECHNOLOGY



INCLUDED IN THE PRICE

- 4 variants of the lock available: lever tumbler lock (T), bathroom lock (L), cylinder lock (Y) and economy lock (G)
- three pintle hinges
- in the glazed variants – white matt toughened safety glass LAKMAT
- option of correction of the door height by undercut from the bottom up to 60mm

AVAILABLE AT SURCHARGE

OPTION	PRICE (PLN) NET [INCL.VAT]
Ventilation holes + bushings (one row)	15,00 [18,45]
Ventilation grid (not available for sizes 60 and 70)	25,00 [30,75]
Ventilation undercut	25,00 [30,75]
Hinge covers (set per hinge)	4,00 [4,92]
Sliding door version (see page 42-43)	25,00 [30,75]
Size 100	50,00 [61,50]
3D hinge (1set – 3 upper and lower elements – see page 54 for details)	30,00 [36,90]
Door leaf height correction at the factory (up to 60mm)	50,00 [61,50]
Door frame height correction at the factory (up to 60mm)	50,00 [61,50]

PRICE OF SINGLE DOOR SET = PRICES OF THE DOOR LEAF + DOOR FRAME

PRICE OF THE DOUBLE DOOR SET = PRICE OF THE DOOR LEAF x2 + PRICE OF THE DOOR FRAME x1.5

DOOR FRAMES INFORMATION: SEE PAGE 48

SUGGESTED RETAIL PRICE IN PLN net [incl.VAT]

PRICE OF THE DOOR LEAF FROM:

499,00 (613,77)



NICE

N1/P N1/L N1/R N1/S



499,00 (net) [613,77 [incl. VAT]]

650,00 (net) [799,50 [incl. VAT]]

GROUP A

GROUP B

N1/M N1/T N1/D



499,00 (net) [613,77 [incl. VAT]]

650,00 (net) [799,50 [incl. VAT]]

GROUP A

GROUP B

SUGGESTED RETAIL PRICE IN PLN net [incl.VAT]



CONSTRUCTION

Frame type inner structure, apertures filled with veneered panels (natural veneer in CHOCO décor). Available in SOFT FRAME technology reinforced with natural wood. Available sizes 60, 70, 80, 90 and double doors (see page 50).

MODERN SOFT FRAME TECHNOLOGY WITH NATURAL WOOD



wooden lath reinforcement

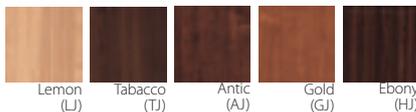
INCLUDED IN THE PRICE

- 4 variants of the lock available: lever tumbler lock (T), bathroom lock (L), cylinder lock (Y) and economy lock (G)
- three pintle hinges
- in the glazed variants – milky matt glass
- option of correction of the door height by undercut from the bottom up to 60mm

COLORS

SOFT FRAME TECHNOLOGY

GROUP A



SOFT FRAME TECHNOLOGY

GROUP B



AVAILABLE AT SURCHARGE

OPTION

OPTION	PRICE (PLN) NET [INCL.VAT]
Ventilation holes + bushings (one row)	15,00 [18,45]
Ventilation grid (not available for sizes 60 and 70)	25,00 [30,75]
Ventilation undercut	25,00 [30,75]
Hinge covers (set per hinge)	4,00 [4,92]
Sliding door version (see page 42-43)	25,00 [30,75]
Size 100	50,00 [61,50]
3D hinge (1set – 3 upper and lower elements – see page 54 for details)	30,00 [36,90]
Door leaf height correction at the factory (up to 60mm)	50,00 [61,50]
Door frame height correction at the factory (up to 60mm)	50,00 [61,50]
Safety glass 2.2.1 (V.S.G.)	35,00 [43,05]

PRICE OF SINGLE DOOR SET = PRICES OF THE DOOR LEAF + DOOR FRAME

PRICE OF THE DOUBLE DOOR SET = PRICE OF THE DOOR LEAF x2 + PRICE OF THE DOOR FRAME x1.5

DOOR FRAMES INFORMATION: SEE PAGE 48

Double doors: see pages 50-51
Sliding doors: see pages 42-43

OSAKA



PRICE OF THE DOOR LEAF FROM:
555,00 (682,65)

OS/P OS/L OS/R



555,00 (682,65)

OS/S OS/D



555,00 (682,65)

CONSTRUCTION

Frame type inner structure, apertures filled with milled veneered panels. Available in SOFT FRAME technology. Available sizes 60, 70, 80, 90 and double doors (see page 50).

COLORS

SOFT FRAME TECHNOLOGY



INCLUDED IN THE PRICE

- 4 variants of the lock available: lever tumbler lock (T), bathroom lock (L), cylinder lock (Y) and economy lock (G)
- three pintle hinges
- In the glazed variants – white matt toughened safety glass LAKMAT
- option of correction of the door height by undercut from the bottom up to 60mm

AVAILABLE AT SURCHARGE

OPTION	PRICE (PLN) NET [INCL VAT]
Ventilation holes + bushings (one row)	15,00 [18,45]
Ventilation grid (not available for sizes 60 and 70)	25,00 [30,75]
Ventilation undercut	25,00 [30,75]
Hinge covers (set per hinge)	4,00 [4,92]
Sliding door version (see page 42-43)	25,00 [30,75]
Size 100	50,00 [61,50]
3D hinge (1set – 3 upper and lower elements – see page 54 for details)	30,00 [36,90]
Door leaf height correction at the factory (up to 60mm)	50,00 [61,50]
Door frame height correction at the factory (up to 60mm)	50,00 [61,50]

PRICE OF SINGLE DOOR SET = PRICES OF THE DOOR LEAF + DOOR FRAME

PRICE OF THE DOUBLE DOOR SET = PRICE OF THE DOOR LEAF x2 + PRICE OF THE DOOR FRAME x1.5

DOOR FRAMES INFORMATION: SEE PAGE 48

SUGGESTED RETAIL PRICE IN PLN net (incl VAT)

For double door optional sidelight in size 40: pages 50-51
Sliding doors: see pages 42-43

PRICE OF THE DOOR LEAF FROM:

557,00 (685,11)

VG/P



VG/L



VG/D

**557,00** (685,11)**VIGO****ATTENTION:****VIGO DOOR LEAVES IN COGNAC (KJ) DÉCOR ARE MADE USING ONE-WAY PATTERN DÉCOR.****CONSTRUCTION**

Frame type inner structure, apertures filled with milled veneered panels. Available in SOFT FRAME technology. Available sizes 60, 70, 80, 90 and double doors (see page 50).

MODERN SOFT FRAME TECHNOLOGY WITH NATURAL WOOD

Plywood lath reinforcement

COLORS**SOFT FRAME TECHNOLOGY**Lemon
(LJ)Tabacco
(TJ)Gold
(GJ)Ofram
(OR)Venge
(WR)Chestnut
(KR)Cognac
(KJ)**INCLUDED IN THE PRICE**

- 4 variants of the lock available: lever tumbler lock (T), bathroom lock (L), cylinder lock (Y) and economy lock (G)
- three pintle hinges
- In the glazed variants – white matt toughened safety glass LAKMAT
- option of correction of the door height by undercut from the bottom up to 60mm

AVAILABLE AT SURCHARGE**OPTION**

OPTION	PRICE (PLN) NET (INCL VAT)
Ventilation holes + bushings (one row)	15,00 [18,45]
Ventilation grid (not available for sizes 60 and 70)	25,00 [30,75]
Ventilation undercut	25,00 [30,75]
Hinge covers (set per hinge)	4,00 [4,92]
Sliding door version (see page 42-43)	25,00 [30,75]
Size 100	50,00 [61,50]
3D hinge (1set – 3 upper and lower elements – see page 54 for details)	30,00 [36,90]
Door leaf height correction at the factory (up to 60mm)	50,00 [61,50]
Door frame height correction at the factory (up to 60mm)	50,00 [61,50]

PRICE OF SINGLE DOOR SET = PRICES OF THE DOOR LEAF + DOOR FRAME**PRICE OF THE DOUBLE DOOR SET = PRICE OF THE DOOR LEAF x2 + PRICE OF THE DOOR FRAME x1.5****DOOR FRAMES INFORMATION: SEE PAGE 48**

Double doors: see pages 50-51
Sliding doors: see pages 42-43

MONACO



PRICE OF THE DOOR LEAF FROM:
390,00 [479,70]



GROUP A	390,00 [479,70]
GROUP B	420,00 [516,60]
GROUP C	480,00 [590,40]



GROUP A	445,00 [547,35]
GROUP B	475,00 [584,25]
GROUP C	530,00 [651,90]

CONSTRUCTION

Frame type inner structure, apertures filled with veneered panels. Available in SOFT FRAME technology reinforced with natural wood. Available sizes 60, 70, 80, 90 and double doors (see page 50).

MODERN SOFT FRAME TECHNOLOGY WITH NATURAL WOOD



wooden lath reinforcement

INCLUDED IN THE PRICE

- 4 variants of the lock available: lever tumbler lock (T), bathroom lock (L), cylinder lock (Y) and economy lock (G)
- three pintle hinges
- In the glazed variants – white matt toughened safety glass LAKMAT
- option of correction of the door height by undercut from the bottom up to 60mm

COLORS

SOFT FRAME TECHNOLOGY

GROUP A



SOFT FRAME TECHNOLOGY

GROUP C



SOFT FRAME TECHNOLOGY

GROUP B



AVAILABLE AT SURCHARGE

OPTION	PRICE (PLN) NET [INCL.VAT]
Ventilation holes + bushings (one row)	15,00 [18,45]
Ventilation grid (not available for sizes 60 and 70)	25,00 [30,75]
Ventilation undercut	25,00 [30,75]
Hinge covers (set per hinge)	4,00 [4,92]
Sliding door version (see page 42-43)	25,00 [30,75]
Size 100	50,00 [61,50]
3D hinge (1set – 3 upper and lower elements – see page 54 for details)	30,00 [36,90]
Door leaf height correction at the factory (up to 60mm)	50,00 [61,50]
Door frame height correction at the factory (up to 60mm)	50,00 [61,50]

PRICE OF SINGLE DOOR SET = PRICES OF THE DOOR LEAF + DOOR FRAME

PRICE OF THE DOUBLE DOOR SET = PRICE OF THE DOOR LEAF x2 + PRICE OF THE DOOR FRAME x1.5

DOOR FRAMES INFORMATION: SEE PAGE 48

SUGGESTED RETAIL PRICE IN PLN net [incl.VAT]

Double doors: see pages 50-51
Sliding doors: see pages 42-43

PRICE OF THE DOOR LEAF FROM:

445,00 [547,35]



MONACO

M5/P M5/L M5/S M5/D



445,00 [547,35]

GROUP A

475,00 [584,25]

GROUP B

530,00 [651,90]

GROUP C

M9/P M9/L M9/R M9/S M9/D



475,00 [584,25]

GROUP A

505,00 [621,15]

GROUP B

555,00 [682,65]

GROUP C



SUGGESTED RETAIL PRICE IN PLN net [incl.VAT]



For double door optional sidelight in size 40: pages 50-51
Sliding doors: see pages 42-43

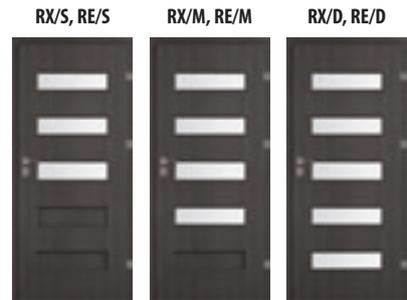
RENO



PRICE OF THE DOOR LEAF FROM:
380,00 [467,40]



GROUP A	380,00 [467,40]
GROUP B	455,00 [559,65]
GROUP C	385,00 [473,55]



GROUP A	380,00 [467,40]
GROUP B	455,00 [559,65]
GROUP C	385,00 [473,55]

CONSTRUCTION

Inner structure consists of rail and stile with honeycomb stabilizer filling (X-mash)*. Outer layer is an HDF board finished with high-quality décor on both sides of the door. Aperture frame made from MDF with matching décor. Model is available in SOFT technology (RX series) and in STANDARD technology (RE series). Available in sizes 60*, 70, 80, 90 and double doors (see page 50).

*Door leaves finished in two-way decors (Cognac, Ginger, Nut, Vog) can be manufactured in size 60 based on two-way decor size 70. This means that width correction is being made by bilateral symmetric reduction of the width. Part of the horizontal grain pattern does not change, while width of both of the vertical grain patterns is cut down. Another possibility is to use same decor with one-way grain pattern with vertical grain arrangement. Sizes 100, 110 are made exclusively using one-way grain pattern décor.

COLORS

SOFT TECHNOLOGY - RX

GROUP A

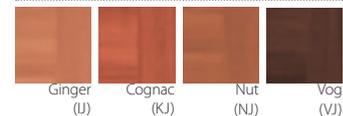


GROUP B



STANDARD TECHNOLOGY - RE

GROUP C



INCLUDED IN THE PRICE

- 4 variants of the lock available: lever tumbler lock (T), bathroom lock (L), cylinder lock (Y) and economy lock (G)
- three pintle hinges
- In the glazed variants – white matt toughened safety glass LAKMAT
- option of correction of the door height by undercut from the bottom up to 60mm

AVAILABLE AT SURCHARGE

OPTION

OPTION	PRICE (PLN) NET [INCL VAT]
Ventilation holes + bushings (one row)	15,00 [18,45]
Ventilation grid (not available for sizes 60 and 70)	25,00 [30,75]
Ventilation undercut	25,00 [30,75]
Hinge covers (set per hinge)	4,00 [4,92]
Sliding door version (see page 42-43)	25,00 [30,75]
Additional stile at the bottom of the door allowing for door height correction for up to 80mm - STANDARD TECHNOLOGY only	25,00 [30,75]
Size 100, 110, with aperture and glass as in size 90, in STANDARD technology	40,00 [49,20]
Inner filling with particle board (sizes 60-90), in STANDARD technology	95,00 [116,85]
Inner filling with particle board (size 100), in STANDARD technology	115,00 [141,45]
Inner filling with particle board (size 110), in STANDARD technology	135,00 [166,05]
3D hinge (1set – 3 upper and lower elements – see page 54 for details)	30,00 [36,90]
Door leaf height correction at the factory (up to 60mm)	50,00 [61,50]
Door frame height correction at the factory (up to 60mm)	50,00 [61,50]

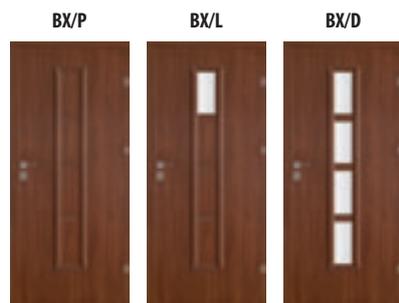
PRICE OF SINGLE DOOR SET = PRICES OF THE DOOR LEAF + DOOR FRAME

PRICE OF THE DOUBLE DOOR SET = PRICE OF THE DOOR LEAF x2 + PRICE OF THE DOOR FRAME x1.5

DOOR FRAMES INFORMATION: SEE PAGE 48

SUGGESTED RETAIL PRICE IN PLN net [incl VAT]

PRICE OF THE DOOR LEAF FROM:

280,00 [344,40]**BERGEN**

BX/P	BX/L	BX/D	
280,00 [344,40]	290,00 [356,70]	295,00 [362,85]	GROUP A
300,00 [369,00]	310,00 [381,30]	315,00 [387,45]	GROUP B

SUGGESTED RETAIL PRICE IN PLN net [incl.VAT]

**CONSTRUCTION**

Inner structure consists of rail and stile with honeycomb stabilizer filling (X-mash). Outer layer is an HDF board finished with high-quality décor on both sides of the door. Wide round-profiled aperture frame is finished in same décor. Available in SOFT technology. Available in sizes 60, 70, 80, 90 and double doors (see page 50).

COLORS**SOFT TECHNOLOGY****GROUP A****SOFT TECHNOLOGY****GROUP B****INCLUDED IN THE PRICE**

- 4 variants of the lock available: lever tumbler lock (T) bathroom lock (L) cylinder lock (Y) and economy lock (G)
- three pintle hinges
- In the glazed variants – white matt toughened safety glass LAKMAT
- option of correction of the door height by undercut from the bottom up to 60mm

AVAILABLE AT SURCHARGE**OPTION**

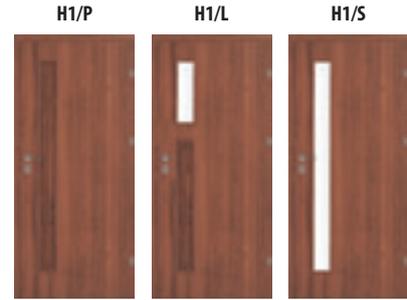
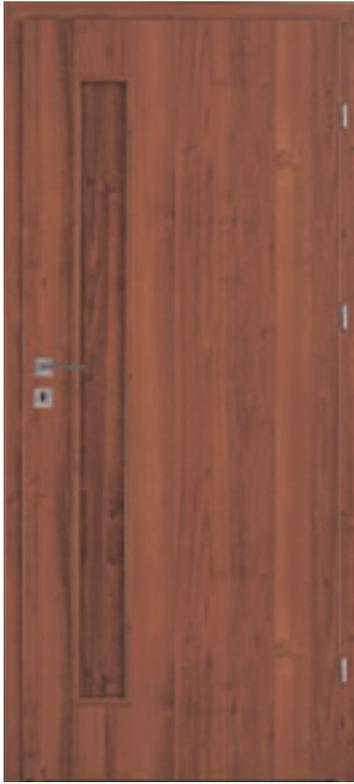
OPTION	PRICE (PLN) NET [INCL.VAT]
Ventilation holes + bushings (one row)	15,00 [18,45]
Ventilation grid	25,00 [30,75]
Ventilation undercut	25,00 [30,75]
Hinge covers (set per hinge)	4,00 [4,92]
Sliding door version (see page 42-43)	25,00 [30,75]
Size 100, with aperture and glass as in size 90, in STANDARD technology	40,00 [49,20]
Inner filling with particle board (sizes 60-90), in STANDARD technology	95,00 [116,85]
Inner filling with particle board (size 100), in STANDARD technology	115,00 [141,45]
Inner filling with particle board (size 110), in STANDARD technology	135,00 [166,05]
3D hinge (1set – 3 upper and lower elements – see page 54 for details)	30,00 [36,90]
Door leaf height correction at the factory (up to 60mm)	50,00 [61,50]
Door frame height correction at the factory (up to 60mm)	50,00 [61,50]

PRICE OF SINGLE DOOR SET = PRICES OF THE DOOR LEAF + DOOR FRAME**PRICE OF THE DOUBLE DOOR SET = PRICE OF THE DOOR LEAF x2 + PRICE OF THE DOOR FRAME x1.5****DOOR FRAMES INFORMATION: SEE PAGE 48**

For double door optional sidelight in size 40: pages 50-51
Sliding doors: see pages 42-43

HAGUE

PRICE OF THE DOOR LEAF FROM:
240,00 (295,20)



	H1/P	H1/L	H1/S
GROUP A	240,00 [295,20]	265,00 [325,95]	258,00 [317,34]
GROUP B	350,00 [430,50]	375,00 [461,25]	368,00 [452,64]
GROUP C	260,00 [319,80]	285,00 [350,55]	278,00 [341,94]



	H3/P	H3/L	H3/S	H3/D
GROUP A	294,00 [361,62]			
GROUP B	404,00 [496,92]			
GROUP C	294,00 [361,62]			

CONSTRUCTION

Inner structure consists of rail and stile with honeycomb stabilizer filling (X-mash). Outer layer is an HDF board finished with high-quality décor on both sides of the door. Models in both SOFT and STANDARD technology. Available in sizes 60*, 70, 80, 90 and double doors (see page 50).

*Door leaves finished in two-way decors (Cognac, Ginger, Nut, Vog) can be manufactured in size 60 based on two-way decor size 70. This means that width correction is being made by bilateral symmetric reduction of the width. Part of the horizontal grain pattern does not change, while width of both of the vertical grain patterns is cut down. Another possibility is to use same decor with one-way grain pattern with vertical grain arrangement. Sizes 100, 110 are made exclusively using one-way grain pattern décor.

COLORS

SOFT TECHNOLOGY

GROUP A



GROUP B



STANDARD

STANDARD TECHNOLOGY

GROUP C



INCLUDED IN THE PRICE

- 4 variants of the lock available: lever tumbler lock (T), bathroom lock (L), cylinder lock (Y) and economy lock (G)
- three pintle hinges
- in the glazed variants – white matt toughened safety glass LAKMAT (H6 model comes with white matt glass)
- option of correction of the door height by undercut from the bottom up to 60mm

AVAILABLE AT SURCHARGE

OPTION

OPTION	PRICE (PLN) NET [INCL.VAT]
Ventilation holes + bushings (one row)	15,00 [18,45]
Ventilation grid (nie dotyczy modelu HAGUE H1, H6)	25,00 [30,75]
Ventilation undercut	25,00 [30,75]
Hinge covers (set per hinge)	4,00 [4,92]
Additional stile at the bottom of the door allowing for door height correction for up to 80mm – STANDARD TECHNOLOGY only;	25,00 [30,75]
Sliding door version (see page 42-43)	25,00 [30,75]
Size 100, with apertURE AND GLAss as in size 90, in STANDARD technology	40,00 [49,20]
3D hinge (1 set – 3 upper and lower elements – see page 54 for details)	30,00 [36,90]
Door leaf height correction at the factory (up to 60mm)	50,00 [61,50]
Door frame height correction at the factory (up to 60mm)	50,00 [61,50]

PRICE OF SINGLE DOOR SET = PRICES OF THE DOOR LEAF + DOOR FRAME

PRICE OF THE DOUBLE DOOR SET = PRICE OF THE DOOR LEAF x2 + PRICE OF THE DOOR FRAME x1.5

DOOR FRAMES INFORMATION: SEE PAGE 48

SUGGESTED RETAIL PRICE IN PLN net (incl.VAT)

PRICE OF THE DOOR LEAF FROM:

280,00 (344,40)

HAGUE

H4/P	H4/L	H4/R	H4/S	H4/D
				
				350,00 [430,50] GROUP A
				460,00 [565,80] GROUP B
				350,00 [430,50] GROUP C

H5/P	H5/L	H5/R	H5/S
			
			335,00 [412,05] GROUP A
			445,00 [547,35] GROUP B
			335,00 [412,05] GROUP C

H5/M	H5/D
	
335,00 [412,05] GROUP A	
445,00 [547,35] GROUP B	
335,00 [412,05] GROUP C	

H6/P	H6/L	H6/R	H6/S	H6/M	H6/D
					
			285,00 [350,55] GROUP A		
			395,00 [485,85] GROUP B		
			285,00 [350,55] GROUP C		

SUGGESTED RETAIL PRICE IN PLN net [incl.VAT]

ATTENTION: DOOR LEAVES SIZE 100 ARE MADE EXCLUSIVELY USING ONE-WAY GRAIN PATTERN DÉCOR.



For double door optional sidelight in size 40: pages 50-51
Sliding doors: see pages 42-43

DENVER



PRICE OF THE DOOR LEAF FROM:
185,00 [227,55]

DX/P DX/L DV/L



185,00 [227,55]	270,00 [332,10]	235,00 [289,05]
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DV/S DX/S



275,00 [338,25]	330,00 [405,90]
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CONSTRUCTION

Inner structure consists of rail and stile with honeycomb stabilizer filling (X-mash). Outer layer is an HDF board finished with high-quality décor on both sides of the door. Model is available in SOFT technology. Available in sizes 60*, 70, 80, 90 and double doors (see page 50).

COLORS

SOFT TECHNOLOGY



INCLUDED IN THE PRICE

- 4 variants of the lock available: lever tumbler lock (T), bathroom lock (L), cylinder lock (Y) and economy lock (G)
- three pintle hinges
- In the glazed variants – brown matt toughened safety glass LAKMAT
- option of correction of the door height by undercut from the bottom up to 60mm

AVAILABLE AT SURCHARGE

OPTION	PRICE (PLN) NET [INCL VAT]
Ventilation holes + bushings (one row)	15,00 [18,45]
Ventilation grid	25,00 [30,75]
Ventilation undercut	25,00 [30,75]
Hinge covers (set per hinge)	4,00 [4,92]
Sliding door version (see page 42-43)	25,00 [30,75]
Size 100, 110, with aperture and glass as in size 90, in STANDARD technology	40,00 [49,20]
Inner filling with particle board (sizes 60-90), in STANDARD technology	95,00 [116,85]
Inner filling with particle board (size 100), in STANDARD technology	115,00 [141,45]
Inner filling with particle board (size 110), in STANDARD technology	135,00 [166,05]
3D hinge (1set – 3 upper and lower elements – see page 54 for details)	30,00 [36,90]
Door leaf height correction at the factory (up to 60mm)	50,00 [61,50]
Door frame height correction at the factory (up to 60mm)	50,00 [61,50]

PRICE OF SINGLE DOOR SET = PRICES OF THE DOOR LEAF + DOOR FRAME

PRICE OF THE DOUBLE DOOR SET = PRICE OF THE DOOR LEAF x2 + PRICE OF THE DOOR FRAME x1.5

DOOR FRAMES INFORMATION: SEE PAGE 48

SUGGESTED RETAIL PRICE IN PLN net [incl VAT]

PRICE OF THE DOOR LEAF FROM:

395,00 [485,85]

VX/P



VX/L



VX/R

**395,00** [485,85]

GROUP A

450,00 [553,50]

GROUP B

VX/S



VX/D

**395,00** [485,85]

GROUP A

450,00 [553,50]

GROUP B



SUGGESTED RETAIL PRICE IN PLN net [incl.VAT]

CONSTRUCTION

Inner structure consists of rail and stile with honeycomb stabilizer filling (X-mash). Outer layer is an HDF board finished with high-quality décor on both sides of the door. Aperture frame made from MDF, filling with glass or milled panel. Model is available in SOFT technology. Available in sizes 60*, 70, 80, 90 and double doors (see page 50).

COLORS**SOFT TECHNOLOGY****GROUP A**Acacia
(AK)Chestnut
(KR)Ofram
(OR)Venge
(WR)**SOFT TECHNOLOGY****GROUP B**Graphite
(GM)Latte
(LM)Magnolia
(MM)**INCLUDED IN THE PRICE**

- 4 variants of the lock available: lever tumbler lock (T), bathroom lock (L), cylinder lock (Y) and economy lock (G)
- three pintle hinges
- In the glazed variants – white matt toughened safety glass LAKMAT
- option of correction of the door height by undercut from the bottom up to 60mm

AVAILABLE AT SURCHARGE**OPTION**

OPTION	PRICE (PLN) NET [INCL.VAT]
Ventilation holes + bushings (one row)	15,00 [18,45]
Ventilation grid	25,00 [30,75]
Ventilation undercut	25,00 [30,75]
Hinge covers (set per hinge)	4,00 [4,92]
Sliding door version (see page 42-43)	25,00 [30,75]
Size 100, with aperture and glass as in size 90, in STANDARD technology	40,00 [49,20]
Inner filling with particle board (sizes 60-90), in STANDARD technology	95,00 [116,85]
Inner filling with particle board (size 100), in STANDARD technology	115,00 [141,45]
3D hinge (1set – 3 upper and lower elements – see page 54 for details)	30,00 [36,90]
Door leaf height correction at the factory (up to 60mm)	50,00 [61,50]
Door frame height correction at the factory (up to 60mm)	50,00 [61,50]

PRICE OF SINGLE DOOR SET = PRICES OF THE DOOR LEAF + DOOR FRAME

PRICE OF THE DOUBLE DOOR SET = PRICE OF THE DOOR LEAF x2 + PRICE OF THE DOOR FRAME x1.5

DOOR FRAMES INFORMATION: SEE PAGE 48

For double door optional sidelight in size 40: pages 50-51
Sliding doors: see pages 42-43

OSLO



PRICE OF THE DOOR LEAF FROM:
335,00 [412,05]

OX/P, OL/P

OX/L, OL/L

OX/D, OL/D



GROUP A	335,00 [412,05]	352,00 [432,96]	377,00 [463,71]
GROUP B	389,00 [478,47]	420,00 [516,60]	461,00 [567,03]
GROUP C	347,00 [426,81]	368,00 [452,64]	399,00 [490,77]



CONSTRUCTION

Inner structure consists of rail and stile with honeycomb stabilizer filling (X-mash). Outer layer is an HDF board finished with high-quality décor on both sides of the door. Wide round-profiled aperture frame is finished in same décor. Model is available in SOFT technology (OX series) and in STANDARD technology (OL series). Available in sizes 60, 70, 80, 90 and double doors (see page 50).

COLORS

SOFT TECHNOLOGY - OX

GROUP A



SOFT TECHNOLOGY - OX

GROUP B



SOFT TECHNOLOGY - OL

GROUP C



INCLUDED IN THE PRICE

- 4 variants of the lock available: lever tumbler lock (T), bathroom lock (L), cylinder lock (Y) and economy lock (G)
- three pintle hinges
- In the glazed variants – white matt toughened safety glass LAKMAT
- option of correction of the door height by undercut from the bottom up to 60mm

AVAILABLE AT SURCHARGE

OPTION

OPTION	PRICE (PLN) NET [INCL VAT]
Ventilation holes + bushings (one row)	15,00 [18,45]
Ventilation grid	25,00 [30,75]
Ventilation undercut	25,00 [30,75]
Hinge covers (set per hinge)	4,00 [4,92]
Additional stile at the bottom of the door allowing for door height correction for up to 80mm – STANDARD TECHNOLOGY only	25,00 [30,75]
Sliding door version (see page 42-43)	25,00 [30,75]
Size 100, 110 with aperture and glass as in size 90, in STANDARD technology	40,00 [49,20]
Inner filling with particle board (sizes 60-90), in STANDARD technology	95,00 [116,85]
Inner filling with particle board (size 100), in STANDARD technology	115,00 [141,45]
Inner filling with particle board (size 110), in STANDARD technology	135,00 [166,05]
3D hinge (1 set – 3 upper and lower elements – see page 54 for details)	30,00 [36,90]
Door leaf height correction at the factory (up to 60mm)	50,00 [61,50]
Door frame height correction at the factory (up to 60mm)	50,00 [61,50]

PRICE OF SINGLE DOOR SET = PRICES OF THE DOOR LEAF + DOOR FRAME

PRICE OF THE DOUBLE DOOR SET = PRICE OF THE DOOR LEAF x2 + PRICE OF THE DOOR FRAME x1.5

DOOR FRAMES INFORMATION: SEE PAGE 48

SUGGESTED RETAIL PRICE IN PLN net [incl VAT]

YORK

PRICE OF THE DOOR LEAF FROM:
299,00 [367,77]

YO/P YO/L YO/D



299,00 [367,77] **314,00** [386,22] **341,00** [419,43]



CONSTRUCTION

Inner structure consists of rail and stile with honeycomb stabilizer filling (X-mash). Outer layer is an HDF board either lacquered (STANDARD technology) or finished with WHITE décor on both sides of the door (SOFT technology). Model is available in STANDARD and SOFT technology in WHITE (BA) color only. Available in sizes 60, 70, 80, 90 and double doors (see page 50).

COLORS

STANDARD TECHNOLOGY



SOFT TECHNOLOGY



INCLUDED IN THE PRICE

- 4 variants of the lock available: lever tumbler lock (T), bathroom lock (L), cylinder lock (Y) and economy lock (G)
- three pintle hinges
- In the glazed variants – white matt toughened safety glass LAKMAT
- option of correction of the door height by undercut from the bottom up to 60mm

AVAILABLE AT SURCHARGE

OPTION	PRICE (PLN) NET [INCL VAT]
Ventilation holes + bushings (one row)	15,00 [18,45]
Ventilation grid	25,00 [30,75]
Ventilation undercut	25,00 [30,75]
Hinge covers (set per hinge)	4,00 [4,92]
Additional stile at the bottom of the door allowing for door height correction for up to 80mm – STANDARD technology only	25,00 [30,75]
Sliding door version (see page 42-43)	25,00 [30,75]
Size 100, 110 with aperture and glass as in size 90, in STANDARD technology	40,00 [49,20]
Inner filling with particle board (size 60-90), in STANDARD technology	95,00 [116,85]
Inner filling with particle board (size 100), in STANDARD technology	115,00 [141,45]
Inner filling with particle board (size 110), in STANDARD technology	135,00 [166,05]
3D hinge (1 set – 3 upper and lower elements – see page 54 for details)	30,00 [36,90]
Door leaf height correction at the factory (up to 60mm)	50,00 [61,50]
Door frame height correction at the factory (up to 60mm)	50,00 [61,50]

PRICE OF SINGLE DOOR SET = PRICES OF THE DOOR LEAF + DOOR FRAME

PRICE OF THE DOUBLE DOOR SET = PRICE OF THE DOOR LEAF x2 + PRICE OF THE DOOR FRAME x1.5

DOOR FRAMES INFORMATION: SEE PAGE 48

SUGGESTED RETAIL PRICE IN PLN net [incl VAT]

PRICE OF THE DOOR LEAF FROM:

260,00 [319,80]

MONTANA

MN/P

MN/L

**260,00** [319,80] **290,00** [356,70] **GROUP A****280,00** [344,40] **310,00** [381,30] **GROUP B**

MN/S

MN/D

**260,00** [319,80] **315,00** [387,45] **GROUP A****280,00** [344,40] **335,00** [412,05] **GROUP B**

SUGGESTED RETAIL PRICE IN PLN net [incl VAT]

CONSTRUCTION

Inner structure consists of rail and stile with honeycomb stabilizer filling (X-mash). Outer layer is an HDF board either lacquered or finished with high-quality décor on both sides of the door. Aperture frame is made from MDF finished with décor. Model is available in STANDARD technology (MAPLE, OAK, ERLE, BUK, CALVADOS, MAHOGANY, ORAH decors) or in SOFT technology (CHESTNUT, OFRAM, VENGE and WHITE decors). Available in sizes 60, 70, 80, 90 and double doors (see page 50).

COLORS

STANDARD TECHNOLOGY

GROUP A



SOFT TECHNOLOGY

GROUP A



GROUP B



INCLUDED IN THE PRICE

- 4 variants of the lock available: lever tumbler lock (T), bathroom lock (L), cylinder lock (Y) and economy lock (G)
- three pintle hinges
- In the glazed variants – white matt toughened safety glass LAKMAT
- option of correction of the door height by undercut from the bottom up to 60mm

AVAILABLE AT SURCHARGE

OPTION

OPTION	PRICE (PLN) NET [INCL VAT]
Ventilation holes + bushings (one row)	15,00 [18,45]
Ventilation grid	25,00 [30,75]
Ventilation undercut	25,00 [30,75]
Hinge covers (set per hinge)	4,00 [4,92]
Additional stile at the bottom of the door allowing for door height correction for up to 80mm – STANDARD technology only	25,00 [30,75]
Sliding door version (see page 42-43)	25,00 [30,75]
Size 100, 110 with aperture and glass as in size 90, in STANDARD technology	40,00 [49,20]
Inner filling with particle board (sizes 60-90), in STANDARD technology	95,00 [116,85]
Inner filling with particle board (size 100), in STANDARD technology	115,00 [141,45]
Inner filling with particle board (size 110), in STANDARD technology	135,00 [166,05]
3D hinge (1 set – 3 upper and lower elements – see page 54 for details)	30,00 [36,90]
Door leaf height correction at the factory (up to 60mm)	50,00 [61,50]
Door frame height correction at the factory (up to 60mm)	50,00 [61,50]
Upper edge reinforcement for door closer	25,00 [30,75]

PRICE OF SINGLE DOOR SET = PRICES OF THE DOOR LEAF + DOOR FRAME

PRICE OF THE DOUBLE DOOR SET = PRICE OF THE DOOR LEAF x2 + PRICE OF THE DOOR FRAME x1.5

DOOR FRAMES INFORMATION: SEE PAGE 48

For double door optional sidelight in size 40: pages 50-51
Sliding doors: see pages 42-43

SOFIA



PRICE OF THE DOOR LEAF FROM:
155,00 (190,65)



GROUP A	155,00 [190,65]
GROUP B	175,00 [215,25]
GROUP C	198,00 [243,54]
GROUP D	275,00 [338,25]

CONSTRUCTION

Inner structure consists of rail and stile with honeycomb stabilizer filling (X-mash) – SF series or particle board – SI series. Outer layer is an HDF board finished with high-quality décor on both sides of the door. Model is available in STANDARD technology (with the exception of SF series in LATTE, MAGNOLIA, GRAPHITE, ACACIA, WHITE (BA) which are available in SOFT technology). Available in sizes 60*, 70, 80, 90 and double doors (see page 50).

**Door leaves finished in two-way decors (Cognac, Ginger, Nut, Vog) can be manufactured in size 60 based on two-way decor size 70. This means that width correction is being made by bilateral symmetric reduction of the width. Part of the horizontal grain pattern does not change, while width of both of the vertical grain patterns is cut down. Another possibility is to use same decor with one-way grain pattern with vertical grain arrangement. Sizes 100, 110 are made exclusively using one-way grain pattern décor.*

INCLUDED IN THE PRICE

- 4 variants of the lock available: lever tumbler lock (T), bathroom lock (L), cylinder lock (Y) and economy lock (G)
- three pintle hinges
- option of correction of the door height by undercut from the bottom up to 60mm

TABLE OF SURCHARGE OPTIONS FOR SOFIA MODEL

RAL, NCS COLORS ACCORDING TO THE COLOR GROUPS (SEE PAGE 52)				
MODEL	GROUP 1 bright colors	GROUP 2 intermediate colors	GROUP 3 light colors	GROUP 4 dark colors
SOFIA				
Surcharge for price group A	175,00 [215,25]	225,00 [276,75]	285,00 [350,55]	335,00 [412,05]
Door frames ready for lacquering (p 48-49)	+40%			+50%

Surcharges according to the table with colors (page 52), m.o.q. – 2ea

RAL COLOURS	PRICE (PLN) NET [INCL VAT]
Sliding door gear cover	50,00 [61,50]
Beam	10,00 [12,30]
Architraves and quarter-rounds	20,00 [24,60]

RAL and NCS colours (excluding metallized ones)



AVAILABLE AT SURCHARGE

OPTION	PRICE (PLN) NET [INCL VAT]
Ventilation holes + bushings (one row)	15,00 [18,45]
Ventilation grid	25,00 [30,75]
Ventilation undercut	25,00 [30,75]
Hinge covers (set per hinge)	4,00 [4,92]
Additional stile at the bottom of the door allowing for door height correction for up to 80mm – STANDARD technology only	25,00 [30,75]
Sliding door version (see page 42-43)	25,00 [30,75]
Size 100, 110 with aperture and glass as in size 90, in STANDARD technology*	40,00 [49,20]
Inner filling with particle board (size 60-90), in STANDARD technology	95,00 [116,85]
Inner filling with particle board (size 100), in STANDARD technology	115,00 [141,45]
Inner filling with particle board (size 110), in STANDARD technology	135,00 [166,05]
3D hinge (1 set – 3 upper and lower elements – see page 54 for details)	30,00 [36,90]
Door leaf height correction at the factory (up to 60mm)	50,00 [61,50]
Door frame height correction at the factory (up to 60mm)	50,00 [61,50]
Upper edge reinforcement for door closer	25,00 [30,75]

PRICE OF SINGLE DOOR SET = PRICES OF THE DOOR LEAF + DOOR FRAME

PRICE OF THE DOUBLE DOOR SET = PRICE OF THE DOOR LEAF x2 + PRICE OF THE DOOR FRAME x1.5

DOOR FRAMES INFORMATION: SEE PAGE 48

SUGGESTED RETAIL PRICE IN PLN net (incl VAT)

PRICE OF THE DOOR LEAF FROM:

155,00 (190,65)

SOFIA

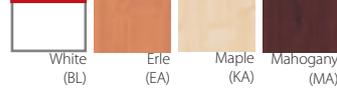
COLORS

STANDARD

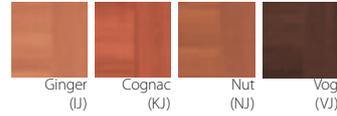
STANDARD TECHNOLOGY

GROUP A

LACQUERED



GROUP B



GROUP C



GROUP D



SOFT

SOFT TECHNOLOGY

GROUP A



GROUP B



GROUP D



SUGGESTED RETAIL PRICE IN PLN net (incl VAT)



For double door optional sidelight in size 40: pages 50-51
Sliding doors: see pages 42-43

KOBE



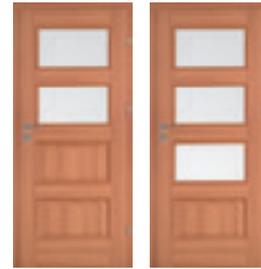
PRICE OF THE DOOR LEAF FROM:
414,00 (509,22)

KO/P KO/L KO/D



414,00 [509,22] **420,00** [516,60] **430,00** [528,90]

KO/R KO/S



425,00 [522,75]

CONSTRUCTION

Inner structure consists of rail and stile with honeycomb stabilizer filling (X-mash) – KO series, or particle board filling – KW series. Outer layer is an HDF board finished with two-way décor on both sides of the door. Apertures filled with glass or milled panes finished with same décor. Model is available in STANDARD technology. Available in sizes 60, 70, 80, 90 and double doors (see page 50).

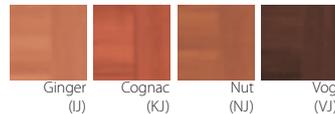
**Door leaves finished in two-way decors (Cognac, Ginger, Nut, Vog) can be manufactured in size 60 based on two-way decor size 70. This means that width correction is being made by bilateral symmetric reduction of the width. Part of the horizontal grain pattern does not change, while width of both of the vertical grain patterns is cut down. Another possibility is to use same decor with one-way grain pattern with vertical grain arrangement. Sizes 100, 110 are made exclusively using one-way grain pattern décor.*

INCLUDED IN THE PRICE

- 4 variants of the lock available: lever tumbler lock (T), bathroom lock (L), cylinder lock (Y) and economy lock (G)
- three pintle hinges
- in the glazed variants – white matt toughened safety glass LAKMAT (I) or white ornamental shutter glass (H)
- option of correction of the door height by undercut from the bottom up to 60mm

COLORS

STANDARD TECHNOLOGY



AVAILABLE AT SURCHARGE

OPTION	PRICE (PLN) NET [INCL VAT]
Ventilation holes + bushings (one row)	15,00 [18,45]
Ventilation grid	25,00 [30,75]
Ventilation undercut	25,00 [30,75]
Hinge covers (set per hinge)	4,00 [4,92]
Additional stile at the bottom of the door allowing for door height correction for up to 80mm	25,00 [30,75]
Inner filling with particle board	95,00 [116,85]
3D hinge (1 set – 3 upper and lower elements – see page 54 for details)	30,00 [36,90]
Door leaf height correction at the factory (up to 60mm)	50,00 [61,50]
Door frame height correction at the factory (up to 60mm)	50,00 [61,50]

PRICE OF SINGLE DOOR SET = PRICES OF THE DOOR LEAF + DOOR FRAME

PRICE OF THE DOUBLE DOOR SET = PRICE OF THE DOOR LEAF x2 + PRICE OF THE DOOR FRAME x1.5

DOOR FRAMES INFORMATION: SEE PAGE 48

SUGGESTED RETAIL PRICE IN PLN net (incl VAT)

PRICE OF THE DOOR LEAF FROM:

309,00 [380,07]

MANHATTAN

MA/P

**309,00**
[380,07]

MA/L

**325,00**
[399,75]

MA/R

**336,00**
[413,28]

MA/S

**341,00**
[419,43]

MA/D

**351,00**
[431,73]

SUGGESTED RETAIL PRICE IN PLN net [incl.VAT]

CONSTRUCTION

Inner structure consists of rail and stile with honeycomb stabilizer filling (X-mash). Outer layer is an HDF board either lacquered or finished with WHITE décor on both sides of the door. Model is available in STANDARD and SOFT technology in WHITE (BA) decor. Available in sizes 60, 70, 80, 90 and double doors (see page 50).

COLORS

STANDARD TECHNOLOGY



SOFT TECHNOLOGY



INCLUDED IN THE PRICE

- 4 variants of the lock available: lever tumbler lock (T), bathroom lock (L), cylinder lock (Y) and economy lock (G)
- three pintle hinges
- In the glazed variants – white matt toughened safety glass LAKMAT
- option of correction of the door height by undercut from the bottom up to 60mm

AVAILABLE AT SURCHARGE

OPTION

OPTION	PRICE (PLN) NET [INCL.VAT]
Ventilation holes + bushings (one row)	15,00 [18,45]
Ventilation grid	25,00 [30,75]
Ventilation undercut	25,00 [30,75]
Hinge covers (set per hinge)	4,00 [4,92]
Additional stile at the bottom of the door allowing for door height correction for up to 80mm – STANDARD technology only	25,00 [30,75]
Sliding door version (see page 42-43)	25,00 [30,75]
Size 100, 110 with aperture and glass as in size 90, in STANDARD technology	40,00 [49,20]
Inner filling with particle board (sizes 60-90), in STANDARD technology	95,00 [116,85]
Inner filling with particle board (size 100), in STANDARD technology	115,00 [141,45]
Inner filling with particle board (size 110), in STANDARD technology	135,00 [166,05]
3D hinge (1set – 3 upper and lower elements – see page 54 for details)	30,00 [36,90]
Door leaf height correction at the factory (up to 60mm)	50,00 [61,50]
Door frame height correction at the factory (up to 60mm)	50,00 [61,50]

PRICE OF SINGLE DOOR SET = PRICES OF THE DOOR LEAF + DOOR FRAME

PRICE OF THE DOUBLE DOOR SET = PRICE OF THE DOOR LEAF x2 + PRICE OF THE DOOR FRAME x1.5

DOOR FRAMES INFORMATION: SEE PAGE 48

For double door optional sidelight in size 40: pages 50-51
Sliding doors: see pages 42-43

ANDORA, MALAGA

PRICE OF THE DOOR LEAF FROM:
300,00 (369,00)



GROUP A	300,00 [369,00]	350,00 [430,50]	410,00 [504,30]	460,00 [565,80]
GROUP B	310,00 [381,30]	410,00 [504,30]	450,00 [553,50]	510,00 [627,30]



GROUP B	360,00 [442,80]	420,00 [516,60]	450,00 [553,50]	530,00 [651,90]
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PLEASE NOTE THAT VARNISHED DOOR LEAVES' SURFACES HAVE WOOD-LIKE TEXTURE (PLEASE REFER TO COLOUR SAMPLES PHOTOS) WHILE OFFERED DOOR FRAMES WILL COME LACQUERED WITH SAME COLOR BUT HAVE NO TEXTURE (THEY ARE SMOOTH).

CONSTRUCTION

Inner structure consists of rail and stile with honey-comb stabilizer filling (X-mash). Outer layer is an embossed HDF board. Arched aperture frame with grille made from wood. Varnished with ecologic transparent lacquers. Model is available in STANDARD technology. Available in sizes 60, 70, 80, 90 and double doors (see page 50).

COLORS

STANDARD TECHNOLOGY
GROUP A



STANDARD TECHNOLOGY
GROUP B



*only available in ANDORA model

INCLUDED IN THE PRICE

- 4 variants of the lock available: lever tumbler lock (T), bathroom lock (L) cylinder lock (Y) and economy lock (G)
- three pintle hinges
- in the glazed variants – white ornamental glass mk 105 (WHITE colour)
- in the glazed variants – mead ornamental glass mk 105 (AREO, GRIN, LAZURE, TEAK colours)
- option of correction of the door height by undercut from the bottom up to 60mm

AVAILABLE AT SURCHARGE

OPTION	PRICE (PLN) NET [INCL VAT]
Ventilation holes + bushings (one row)	15,00 [18,45]
Ventilation grid	25,00 [30,75]
Ventilation undercut	25,00 [30,75]
Hinge covers (set per hinge)	4,00 [4,92]
Additional stile at the bottom of the door allowing for door height correction for up to 80mm – STANDARD technology only	25,00 [30,75]
Sliding door version (see page 42-43)	25,00 [30,75]
3D hinge (1set – 3 upper and lower elements – see page 54 for details)	30,00 [36,90]
Door leaf height correction at the factory (up to 60mm)	50,00 [61,50]
Door frame height correction at the factory (up to 60mm)	50,00 [61,50]

PRICE OF SINGLE DOOR SET = PRICES OF THE DOOR LEAF + DOOR FRAME

PRICE OF THE DOUBLE DOOR SET = PRICE OF THE DOOR LEAF x2 + PRICE OF THE DOOR FRAME x1.5

DOOR FRAMES INFORMATION: SEE PAGE 48

SUGGESTED RETAIL PRICE IN PLN net (incl VAT)

PRICE OF THE DOOR LEAF FROM:

108,00 (132,84)**VESTO**

VT/P



VT/L



VS/L

**108,00** [132,84] **175,00** [215,25] **202,00** [248,46]

VS/S



VT/S

**236,00** [290,28] **202,00** [248,46]net [incl VAT]
SUGGESTED RETAIL PRICE IN PLN**CONSTRUCTION**

Inner structure consists of rail and stile with honeycomb stabilizer filling (X-mash). Outer layer is a lacquered HDF board. Rectangular aperture frame made from MDF finished with décor – VT series or arched with grille – VS series. Apertures filled with glass or panels finished with same décor. Model is available in STANDARD technology. Available in sizes 60, 70, 80, 90 and double doors (see page 50).

COLORS

STANDARD TECHNOLOGY

**INCLUDED IN THE PRICE**

- 4 variants of the lock available: lever tumbler lock (T), bathroom lock (L) cylinder lock (Y) and economy lock (G)
- three pintle hinges
- in the glazed variants – white ornamental glass mk 105
- option of correction of the door height by undercut from the bottom up to 20mm

AVAILABLE AT SURCHARGE**OPTION**

OPTION	PRICE (PLN) NET [INCL VAT]
Ventilation holes + bushings (one row)	15,00 [18,45]
Ventilation grid	25,00 [30,75]
Hinge covers (set per hinge)	4,00 [4,92]
Upper edge reinforcement for door closer	25,00 [30,75]
Sliding door version (see page 42-43)	25,00 [30,75]
Size 100, 110 szklenie jak w rozmiarze 90	40,00 [49,20]
3D hinge (1set – 3 upper and lower elements – see page 54 for details)	30,00 [36,90]
Door leaf height correction at the factory (up to 20mm)	50,00 [61,50]
Door frame height correction at the factory (up to 20mm)	50,00 [61,50]

PRICE OF SINGLE DOOR SET = PRICES OF THE DOOR LEAF + DOOR FRAME

PRICE OF THE DOUBLE DOOR SET = PRICE OF THE DOOR LEAF x2 + PRICE OF THE DOOR FRAME x1.5

DOOR FRAMES INFORMATION: SEE PAGE 48

For double door optional sidelight in size 40: pages 50-51
Sliding doors: see pages 42-43

BOSTON

PRICE OF THE DOOR LEAF FROM:
130,00 (159,90)

BO/P BO/L BO/S



GROUP A	130,00 [159,90]	206,00 [253,38]	275,00 [338,25]
GROUP B	130,00 [159,90]	210,00 [258,30]	290,00 [356,70]



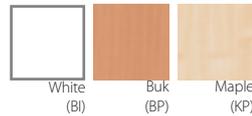
CONSTRUCTION

Inner structure consists of rail and stile with honeycomb stabilizer filling (X-mash) or particle board filling. Outer layer is a lacquered HDF board. Arched aperture frame with grille made from wood (except for MAPLE and ORAH decors where it's made from PVC). Model is available in STANDARD technology. Available in sizes 60, 70, 80, 90 and double doors (see page 50).

COLORS

STANDARD TECHNOLOGY

GROUP A



STANDARD TECHNOLOGY

GROUP B



INCLUDED IN THE PRICE

- 4 variants of the lock available: lever tumbler lock (T), bathroom lock (L), cylinder lock (Y) and economy lock (G)
- three pintle hinges
- in the glazed variants – white ornamental glass mk 105 in WHITE (BI) BUK (BP) MAPLE (KP) colorsle
- in the glazed variants - mead ornamental glass mk 105 in OAK (DP) CALVADOS (CP) MAHOGANY (MP) ERLE (EP) ORAH (OI)
- option of correction of the door height by undercut from the bottom up to 60mm

AVAILABLE AT SURCHARGE

OPTION	PRICE (PLN) NET [INCL VAT]
Ventilation holes + bushings (one row)	15,00 [18,45]
Ventilation grid	25,00 [30,75]
Ventilation undercut	25,00 [30,75]
Hinge covers (set per hinge)	4,00 [4,92]
Additional stile at the bottom of the door allowing for door height correction for up to 80mm	25,00 [30,75]
Upper edge reinforcement for door closer	25,00 [30,75]
Sliding door version (see page 42-43)	25,00 [30,75]
Size 100, 110 with aperture and glass as in size 90	40,00 [49,20]
Inner filling with particle board (sizes 60-90)	95,00 [116,85]
Inner filling with particle board (size 100)	115,00 [141,45]
Inner filling with particle board (size 110)	135,00 [166,05]
3D hinge (1 set – 3 upper and lower elements – see page 54 for details)	30,00 [36,90]
Door leaf height correction at the factory (up to 60mm)	50,00 [61,50]
Door frame height correction at the factory (up to 60mm)	50,00 [61,50]

PRICE OF SINGLE DOOR SET = PRICES OF THE DOOR LEAF + DOOR FRAME

PRICE OF THE DOUBLE DOOR SET = PRICE OF THE DOOR LEAF x2 + PRICE OF THE DOOR FRAME x1.5

DOOR FRAMES INFORMATION: SEE PAGE 48

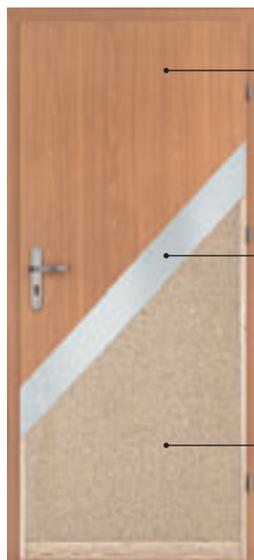
SUGGESTED RETAIL PRICE IN PLN net [incl VAT]

PRICE OF THE DOOR LEAF FROM:

415,00 (510,45)

BOSTON ST PLUS

BS/P

**415,00** [510,45]

HDF board

Aluminium plate

Particle board

CONSTRUCTION

Inner structure consists of rail and stile with particle board filling. Outer layer is a lacquered HDF board. Additionally the construction of BS model is reinforced with an aluminium plate placed between the particle board filling and outer layer, which is a lacquered HDF board on both sides. This construction makes the door leaf more durable – able to withstand the adverse operating conditions and less susceptible to changes in temperature and humidity. Model fits the standard frames and is available in STANDARD technology. Available in sizes 70, 80, 90.

COLORS

STANDARD TECHNOLOGY



SUGGESTED RETAIL PRICE IN PLN net [incl.VAT]

Block wooden door frame (100x43) finished with décor Z-type for Y variant (cylinder lock) or for P variant (two cylinder locks)*		180,00 [221,40]
Quarter-round (convex)		31,00 [38,13]
Architrave		
Architrave Q		41,00 [50,43]

**holes for bolts in the door frame – B symbol in the penultimate position of product code

INCLUDED IN THE PRICE

- cylinder lock (Y)
- three pintle hinges
- option of correction of the door height by undercut from the bottom up to 60mm

AVAILABLE AT SURCHARGE

OPTION	PRICE (PLN) NET [INCL.VAT]
Hinge covers (set per hinge)	4,00 [4,92]
Second cylinder lock (P)	15,00 [18,45]
Viewfinder	15,00 [18,45]
Three security (anti-burglar) bolts	25,00 [30,75]
Doorstep	30,00 [36,90]
Size 100, 110	160,00 [196,80]
Door leaf height correction at the factory (up to 60mm)	50,00 [61,50]
Door frame height correction at the factory (up to 60mm)	50,00 [61,50]

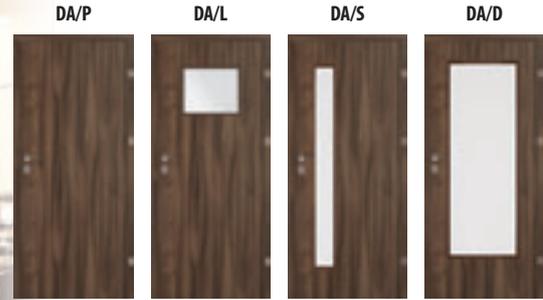
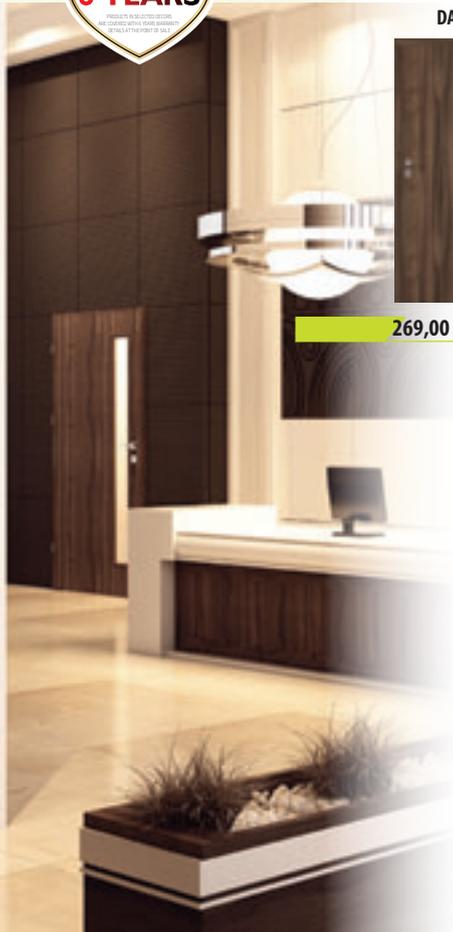
PRICE OF SINGLE DOOR SET = PRICES OF THE DOOR LEAF + DOOR FRAME

DOOR FRAMES INFORMATION: SEE PAGE 48

DAKAR



PRICE OF THE DOOR LEAF FROM:
269,00 [330,87]



269,00 [330,87] **326,00** [400,98] **355,00** [436,65]



455,00 [559,65]

CONSTRUCTION

Inner structure consists of rail and stile with honey-comb stabilizer filling (X-mash) or particle board filling. Outer layer is an HDF board finished with CPL laminate (0,2mm). Model is available in STANDARD technology. Available in sizes 60, 70, 80, 90 and double door (except for DP/P model) (see page 50).

Block MDF door frame, type Z for P version*	Z/MF	166,00 [204,18]
Architrave		59,00 [72,57]

*holes for bolts in the door frame – B symbol in the penultimate position in the product code

INCLUDED IN THE PRICE

- 4 variants of the lock available: lever tumbler lock (T), bathroom lock (L) cylinder lock (Y) and economy lock (G)
- three pintle hinges
- In the glazed variants – white matt toughened safety glass LAKMAT
- option of correction of the door height by undercut from the bottom up to 60mm

CONSTRUCTION REINFORCED WITH ALUMINIUM SHEET

This model has been additionally reinforced with an aluminium plate. Two layers are placed between the HDF boards and particle board filling. This construction helps to achieve higher resistance against adverse operating conditions, in particular, the product is suited better against the difference in temperature and humidity. Increased rigidity of the door leaf results in the higher comfort of its use.

Included in the DP/P model:

- second cylinder lock
- viewfinder
- three security (anti-burglar) bolts

AVAILABLE AT SURCHARGE

OPTION	PRICE (PLN) NET [INCL VAT]
Ventilation holes + bushings (one row)	15,00 [18,45]
Ventilation grid	25,00 [30,75]
Ventilation undercut	25,00 [30,75]
Hinge covers (set per hinge)	4,00 [4,92]
Additional stile at the bottom of the door allowing for door height correction for up to 80mm	25,00 [30,75]
Sliding door version (see page 42-43), not available for DP/P model	25,00 [30,75]
Inner filling with particle board (sizes 60-90)	95,00 [116,85]
Inner filling with particle board (size 100)	115,00 [141,45]
Inner filling with particle board (size 110)	135,00 [166,05]
Upper edge reinforcement for door closer	25,00 [30,75]
Sizes 100, 110, aperture and glazing as in size 90	40,00 [49,20]
Sizes 100, 110 (DP series)	160,00 [196,80]
3D hinge (1 set – 3 upper and lower elements – see page 54 for details)	30,00 [36,90]
Door leaf height correction at the factory (up to 60mm)	50,00 [61,50]
Door frame height correction at the factory (up to 60mm)	50,00 [61,50]

COLORS

STANDARD TECHNOLOGY



PRICE OF SINGLE DOOR SET = PRICES OF THE DOOR LEAF + DOOR FRAME PRICE OF DOUBLE DOOR SET = PRICE OF THE DOOR LEAF x2 + PRICE OF THE DOOR FRAME x1.5 NOT APPLICABLE TO DP/P MODEL

DOOR FRAMES INFORMATION: SEE PAGE 48

For double door optional sidelight in size 40: pages 50-51
Sliding doors: see pages 42-43

PRICE OF THE DOOR LEAF FROM:

545,00 (670,35)

INTRO

IN/P IP/P



556,00 [683,88] **545,00** [670,35]

COLORS

STANDARD TECHNOLOGY



Block wooden door frame (100x43) finished with décor Z-type for P* variant	Z/DF	196,00 [241,08]
Block wooden door frame (100x43) finished with décor Z-type for R* variant (two cylinder bolt locks)		
Architrave		41,00 [50,43]

*holes for bolts in the door frame – B symbol in the penultimate position of product code



SUGGESTED RETAIL PRICE IN PLN net [incl VAT]

CONSTRUCTION

Inner construction consists of rail and stile made from timber with particle board filling (increased rigidity assured by additional internal rails). Outer layer is aluminium sheet either milled or smooth HDF board veneered with PVC decor of increased resistance to abrasions and moisture. Available in STANDARD TECHNOLOGY. Available sizes: 80, 90.

The reinforcement with aluminium sheet and additional inner rails and stiles makes the door leaf more durable to withstand the adverse operating conditions and less susceptible to temperature changes and humidity. Particle board filling ensures higher durability and better acoustic isolation.

Increased stability and usage of high quality decors decreases the risk of damage and raises the comfort of use.

INCLUDED IN THE PRICE

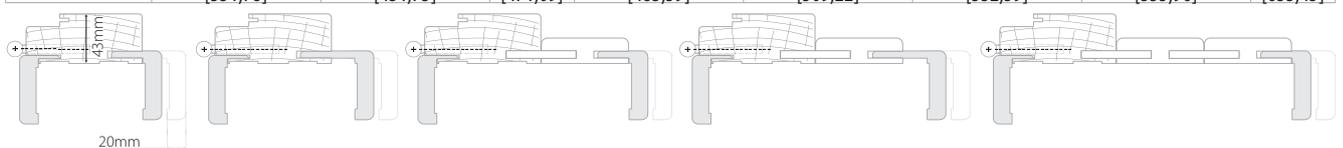
- Two independent cylinder locks (Y)
- three pintle hinges
- Viewfinder (not installed)
- three security (anti-burglar) bolts
- option of correction of the door height by undercut from the bottom up to 60mm

AVAILABLE AT SURCHARGE

OPTION	PRICE (PLN) NET [INCL VAT]
Doorstep	30,00 [36,90]
Hinge covers (set per hinge)	4,00 [4,92]
Two independent cylinder bolt locks (R)	37,00 [45,51]
Door leaf height correction at the factory (up to 60mm)	50,00 [61,50]
Door frame height correction at the factory (up to 60mm)	50,00 [61,50]

ADJUSTABLE DOOR FRAME FOR INTRO MODEL (ALDER, PEAR, NUSS, DARK DECORS)

VARIANT SYMBOL	A	B	C	D	E	F	G	H	I	J	K	1	2	3
Wall thickness (mm)	89-109	109-129	129-149	149-169	164-184	189-209	209-229	229-249	249-269	269-289	289-309	309-329	329-349	349-369
Main elements assembly	100	100	140	140	100+75	100+100	100+100	100+140	100+140	100+180	100+180	100+220	100+220	140+120
Covering profile	standard	extended	standard	extended	standard	standard	extended	standard	extended	standard	extended	standard	extended	standard
	286,00 [351,78]		351,00 [431,73]		383,00 [471,09]		393,00 [483,39]		414,00 [509,22]		433,00 [532,59]		515,00 [633,45]	



STANDARD TONGUE COVERING PROFILE EXTENDED TONGUE COVERING PROFILE STANDARD TONGUE COVERING PROFILE EXTENDED TONGUE COVERING PROFILE STANDARD TONGUE COVERING PROFILE

PRICE OF SINGLE DOOR SET = PRICES OF THE DOOR LEAF + DOOR FRAME

AKUSTIK

PRICE OF THE DOOR LEAF FROM
430,00 (528,90)



TECHNICAL
SOUNDPROOF
DOORS

• SOUNDPROOF 30dB



• SOUNDPROOF 32dB



CONSTRUCTION - MODEL A1/P

Rebated door with inner structure consisting of rail and stile with particle board filling. Outer layer is an HDF board either lacquered or finished with décor. Drop-down seal at the bottom of the door. Model available in STANDARD technology. **Maximum leaf dimensions – up to 1044mm width, up to 2164mm height.**

PARAMETERS

[set with MDF block frame Z or Q-type, 100x43mm or adjustable frame LUX or SW-type – 30dB]

Rw(C,Ctr)=30(-1;-1)dB acoustic isolation parameter appropriate for the size 90, test report no: SO2/12/0006/2604/Sb; test report with SW-type frame no:423.12/20/0075/13



CONSTRUCTION - MODEL A2/P

Rebated door with inner structure consisting of rail and stile with special CENTURION construction filling. Outer layer is an HDF board either lacquered or finished with décor. Drop-down seal at the bottom of the door. Model available in STANDARD technology.

PARAMETERS

[set with MDF block frame Z or Q-type, 100x43mm or adjustable frame LUX or SW-type – 32dB]

Rw(C,Ctr)=32(-1;-2)dB acoustic isolation parameter appropriate for the size 90, test report no: SO2/12/0006/2604/Sc; test report with SW-type frame no:423.12/20/0075/13

PRICE OF SINGLE DOOR SET = PRICES OF THE DOOR LEAF + DOOR FRAME

ATTENTION: Acoustic tests were carried out on AKUSTIK A1, A2 sets (door leaf+door frame).

COLORS		DOOR LEAF PRICE	
		A1 MODEL	A2 MODEL
GROUP A	WHITE (BI/BA), BUK (BP), ORAH (OI), CALVADOS (CP), OAK (DP), MAHOGANY (MP), ERLE (EP/EA), MAPLE (KP/KA)	430,00 [528,90]	690,00 [848,70]
GROUP B	Acacia (AK), GINGER (IJ), CHESTNUT (KR), COGNAC (KJ), NUT (NJ), OFRAM (OR), VENGE (WR), VOG (VJ)	430,00 [528,90]	
GROUP C	LEMON (LJ), TABACCO (TJ), ROAN (DJ), GOLD (GJ), MILKY (MJ), WALNUT (OJ), PLAZA (PJ), CHERRY (WJ), ANTIC (AJ), SOMO (SO)	465,00 [571,95]	
GROUP D	BEECH (BC), DUB (DC), MOCCA (MC), NOCE (NC), POPIEL (PC), SNOW (SC)	508,00 [624,84]	
GROUP E	CAFÉ (CM), DARK (DR), GRAPHITE (GM), CAMEL (KM), LATTE (LM), ALDER (AR), MAGNOLIA (MM), GRATTA (GT), NUSS (NR), PEAR (PR), EBONY (HJ), NOUGAT (NT)	530,00 [651,90]	

SURCHARGES TABLE FOR AKUSTIK DOORS (model A1, A2)

RAL AND NCS COLOURS BY COLOUR GROUPS (EXCLUDING METALLIZED) ACCORDING TO COLOR GROUPS; PAGE 52				
MODEL A1, A2	GROUP 1 bright colors	GROUP 2 medium colors	GROUP 3 intermediate colors	GROUP 4 dark colors
SOUNDPROOF (A1 surcharge to price group A, A2)	175,00 [215,25]	225,00 [276,75]	285,00 [350,55]	335,00 [412,05]
DOOR FRAMES (prepared for lacquer NCS, RAL: see pages 48-49)	+40%			+50%



COLORS FOR ALL AKUSTIK MODELS



PRICE OF THE DOOR SET (DOOR LEAF+DOOR FRAME+DOORSTEP):

2240,00 (2755,00)**AKUSTIK**

• SOUNDPROOF 44dB



44dB



44dB

CONSTRUCTION - MODEL A3/P

Rebated door with inner structure consisting of rail and stile with special CENTURION construction filling. Outer layer is an HDF board either lacquered or finished with décor. Drop-down seal at the bottom of the door and 3D door hinges. Model available in STANDARD technology.

PARAMETERS

[set with MDF block frame, 150x80mm with one lock and doorstep]

Rw(C,ctr)=44(-2;-6)dB acoustic isolation parameter appropriate for the size 90, test report no:AV20-1/13

AVAILABLE AT SURCHARGE

A1, A2, A3 MODELS	PRICE (PLN) NET [INCL VAT]
Hinge covers (set per hinge) (nie dotyczy modelu A3)	4,00 [4,92]
Size 100 (for A1 model)	50,00 [61,50]
Size 100 (for A2 model)	100,00 [123,00]
Size 100 (for A3 model)	200,00 [246,00]
3D hinge (1 set – 3 upper and lower elements – not applicable for A3 model)	30,00 [36,90]
Second lock	65,00 [79,95]

COLORS	PRICE FOR DOOR SET DOOR LEAF+DOOR FRAME 150X80MM+DOORSTEP
	TYP A3
WHITE (BI/BA), BUK (BP), ORAH (OI), CALVADOS (CP), OAK (DP), MAHOGANY (MP), ERLE (EP/EA), MAPLE (KP/KA), Acacia (AK), GINGER (IJ), CHESTNUT (KR), COGNAC (KJ), NUT (NJ), OFRAM (OR), VENGE (WR), VOG (VJ), LEMON (LJ), TABACCO (TJ), ROAN (DJ), GOLD (GJ), MILKY (MJ), WALNUT (OJ), PLAZA (PJ), CHERRY (WJ), ANTIC (AJ), SOMO (SO), BEECH (BC), DUB (DC), MOCCA (MC), NOCE (NC), POPIEL (PC), SNOW (SC), CAFÉ (CM), DARK (DR), GRAPHITE (GM), CAMEL (KM), LATTE (LM), ALDER (AR), MAGNOLIA (MM), GRATTA (GT), NUSS (NR), PEAR (PR), EBONY (HJ), NOUGAT (NT)	2240,00 [2755,20]

**TECHNICAL
SOUNDPROOF
DOORS**

SUGGESTED RETAIL PRICE IN PLN net [incl VAT]

ENLARGEMENT OF ADJUSTABLE DOOR FRAME PROFILE FOR AKUSTIK A3 DOOR MODEL 44dB – FROM 150 TO 370 mm											
Variant symbol	A	B	C	D	E	F	G	H	I	J	K
Wall thickness (mm)	150-170	170-190	190-210	210-230	230-250	250-270	270-290	290-310	310-330	330-350	350+370
Main elements assembly	150	150	110+80	110+80	150+80	150+80	150+120	150+120	150+160	150+160	150+200
Covering profile	standard	extended	standard	extended	standard	extended	standard	extended	standard	extended	standard
	103,00 [126,69]			253,00 [311,19]			351,00 [431,73]		430,00 [528,90]		483,00 [594,09]

FOGO

PRICE FROM: **995,00** (1223,85)

• FIREPROOF EI₂30



to which the wooden lath is attached from three sides. Outer layer is a flush (veneered or lacquered) or milled veneered HDF board. In the glazed models fireproof transparent glass is used. Model is available in STANDARD technology. Wooden door frame with 100x54 profile, finished with décor.

of a Sa/Sm class (protective barrier against the propagation of smoke and carbon oxide) and with acoustic isolation rating Rw=32dB. Model is offered as a set with wooden door frame.

• FIREPROOF EI₁60



CONSTRUCTION

In the glazed models - fire resistant transparent glass. Model available in STANDARD technology. Block wooden door frame 100x54 mm, veneered in same décor as door leaf. The door filling is made from fire rated particle board

Fogo model is designed for use as internal entry door for private, public or multi-dwelling houses and offices. We are offering two different models with special technical parametres - fire rating EI 30 (barrier preventing the fire from spreading for 30 minutes), smokeproof

TECHNOLOGY



INCLUDED IN THE PRICE - VERSION 1 (F1,F2)

- cylinder lock with higher thermal resistance (Y)
- three 3D hinges
- installation kit
- lock striking plate
- in the glazed models - fire resistant transparent glass
- seals with increased thermal resistance
- intumescent seal in the groove on the rebated side of the door frame (version F1)
- intumescent "twin fin" seal against fire and smoke in the groove on the rebated side of the door frame (version F2)
- drop-down threshold seal at the bottom of the door leaf (barrier against smoke, dirt and insects - version F2)
- block wooden door frame 100x54mm

see page 2 for details



INCLUDED IN THE PRICE - VERSION 2 (F3, F4)

- cylinder lock with higher thermal resistance (Y)
- four 3D hinges
- installation kit
- lock striking plate
- in the glazed models - fire resistant transparent glass
- seals with increased thermal resistance
- intumescent seal in the groove on the rebated side of the door frame (version F3)
- intumescent "twin fin" seal against fire and smoke in the groove on the rebated side of the door frame (version F4)
- drop-down threshold seal at the bottom of the door leaf (barrier against smoke, dirt and insects - version F4)
- block wooden door frame 100x54mm

VERSION F1	EI₂ 30 30 MINUTES FIREPROOF	VERSION F2	EI₂ 30 30 MINUTES FIREPROOF SMOKEPROOF SA/SM 30 SOUNDPROOF RW=32DB	VERSION F3	EI₂ 60 60 MINUTES FIREPROOF	VERSION F4	EI₂ 60 60 MINUTES FIREPROOF SMOKEPROOF SA/SM 60 SOUNDPROOF RW=32DB
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F1/F*, F2/F*	F1/P, F2/P	F1/S, F2/S	F1/M, F2/M	F3/F*, F4/F*	F3/P, F4/P	F3/S, F4/S	F3/M, F4/M
80, 90	70, 80, 90, 100, 110	70, 80, 90, 100, 110	70, 80, 90, 100, 110	80, 90	70, 80, 90, 100, 110	70, 80, 90, 100, 110	70, 80, 90, 100, 110
VERSION F1				VERSION F3			
1195,00 [1469,85]	995,00 [1223,85]	1995,00 [2453,85]	1595,00 [1961,85]	2300,00 [2829,00]	2100,00 [2583,00]	3100,00 [3813,00]	2850,00 [3505,50]
VERSION F2				VERSION F4			
1730,00 [2127,90]	1530,00 [1881,90]	2530,00 [3111,90]	2080,00 [2558,40]	2900,00 [3567,00]	2700,00 [3321,00]	3700,00 [4551,00]	3450,00 [4243,50]

*exclusively in DARK, ALDER, PEAR, NUSS decors
double doors in sizes 120, 130, 140, 150, 160, 170, 180 consisting of two standard single doors

PRICE OF FOGO DOUBLE DOOR = 2X PRICE OF FOGO SINGLE DOOR

AVAILABLE AT SURCHARGE

OPTION	PRICE (PLN) NET [INCL VAT]	OPTION	PRICE (PLN) NET [INCL VAT]
second cylinder lock (P) and lock striking plate	35,00 [43,05]	Doorstep	30,00 [36,90]
security (anti-burglar) bolts (B)	65,00 [79,95]	Size 100	200,00 [246,00]
Viewfinder (W)	75,00 [92,25]	Size 110	300,00 [369,00]
Door closer	230,00 [282,90]	Size 120	400,00 [492,00]

1. In order to meet Technical Approval requirement the door closer must be installed (complying with PN-EN 1154:1994/A1:2004 norm).
2. FOGO model is always offered as a set with the door frame. Height correction not applicable.
3. In order to meet Technical Approval requirement for smoke proof doors a doorstep along with drop down seal is necessary.
4. Only use pin tumbler locks that comply with PN-EN 1303:2007/AC:2008 norm.
5. Suggested size of asymmetric pin tumbler lock for for EI₂30 models – 30/45.
6. Suggested size of asymmetric pin tumbler lock for for EI₂60 models – 30/45.

info!
ADDITIONAL INFORMATION

Technical Approval: AT-15-6103/2013 ITB Warsaw [EI30, EI60]
Hygienic Atest: HK/B/0750/01/2012 PZH Warsaw [EI30, EI60]

PRICE OF THE DOOR SET (DOOR LEAF+BLOCK DOOR FRAME 100x54MM) FROM:

PRICE FROM: **995,00** (1223,85)

FOGO

TABLE OF SIZES FIG. 1

All sizes in mm.

MEASUREMENT	DOOR SIZE				
	70	80	90	100	110
S	744	844	944	1044	1144
So	704	804	904	1004	1104
Sw	728	828	928	1028	1128
Sz	812	912	1012	1112	1212

MEASUREMENT	EXAMPLES OF SIZES FOR FOGO EI ₃₀ , EI ₆₀ DOUBLE DOOR SETS			
	120*	140	160	180
A	644	744	844	944
B	657	757	857	957
S	1293	1493	1693	1893
So	1253	1453	1653	1853
Sw	1277	1477	1677	1877
Sz	1361	1561	1761	1961
Sm	1391	1591	1791	1991

* not available in S variant

FIREPROOF DOOR EI₃₀, EI₆₀ – TRANSVERSE CUT-AWAY

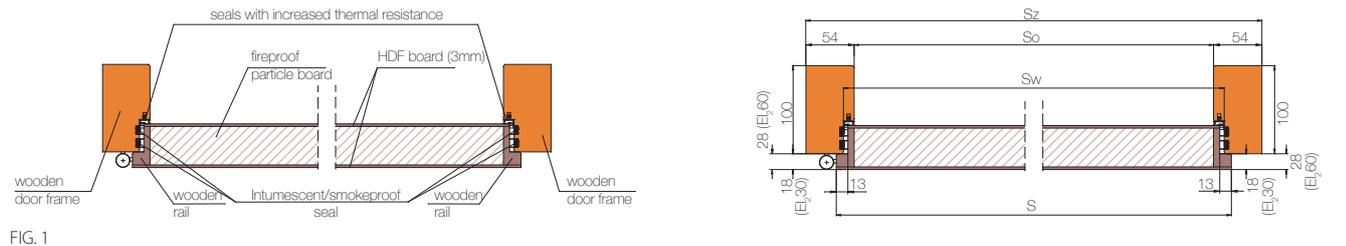
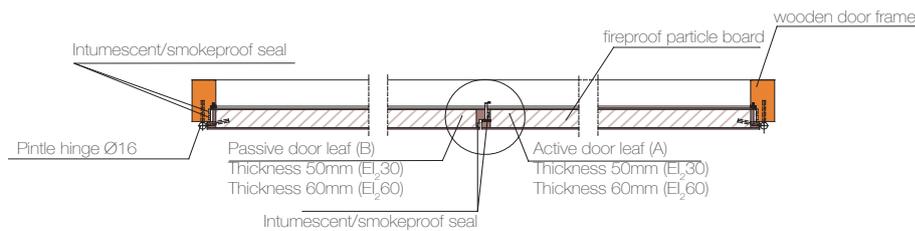


FIG. 1

FIREPROOF DOUBLE DOOR EI₃₀, EI₆₀ – TRANSVERSE CUT-AWAY



DESCRIPTION OF THE LABELS

- S - door leaf width dimension
- So - width in the door frame opening
- Sw - width of the door frame opening - rebated side
- Sz - total external width of the door frame
- Sm - suggested size of the wall opening (for door frame installation)
- A - width of the active door leaf
- B - width of the passive door leaf
- Ql - level of the finished floor

ATTENTION! FOGO SET WITH ADJUSTABLE DOOR FRAME ARE BEING MARKED R/F1, R/F2, R/F3, R/F4. THE SYMBOL FOR DOOR FRAME VARIANT IS DENOTED IN THE LAST FIELD OF PRODUCT CODE. DOOR FRAME CONSISTS OF MAIN WOODEN ELEMENT AND COVERING PROFILE MADE OF MDF.

COLORS



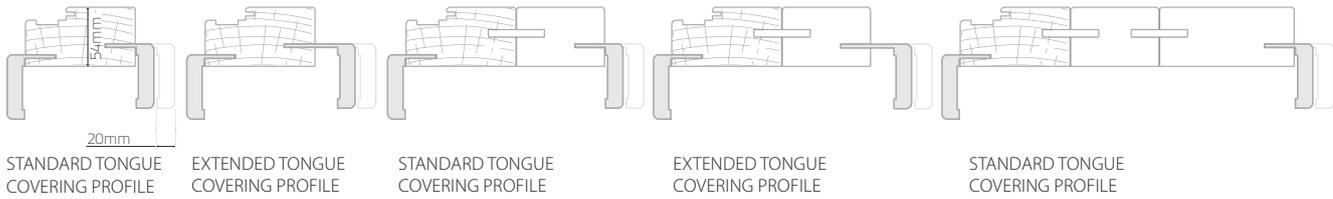
STANDARD TECHNOLOGY



FOGO

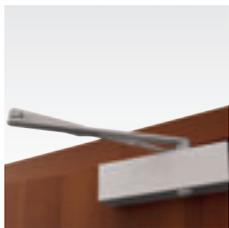
ADJUSTABLE DOOR FRAME FOR FOGO MODEL

PANEL PROFILES SCHEME



ADJUSTABLE DOOR FRAME FOR FOGO MODEL														
Variant symbol	B	C	D	E	F	G	H	I	J	K	1	2	3	4
Wall thickness (mm)	100-120	120-140	140-160	160-180	180-200	200-220	220-240	240-260	260-280	280-300	300-320	320-340	340-360	360-380
Main elements assembly	100	100	140	140	100+80	100+80	100+120	100+120	100+160	100+160	100+80+120	100+80+120	100+120+120	100+120+120
Covering profile	standard	extended	standard	extended	standard	extended								
SURCHARGE FOR ADJUSTABLE DOOR FRAMES FOR FIREPROOF DOORS SIZES 70 – 100														
		103,00 [126,69]		196,00 [241,08]		253,00 [311,19]		302,00 [371,46]		351,00 [431,73]		430,00 [528,90]		483,00 [594,09]
SURCHARGE FOR ADJUSTABLE DOOR FRAMES FOR FIREPROOF DOORS SIZE OF SINGLE DOOR 110 – 120														
		155,00 [190,65]		294,00 [361,62]		380,00 [467,40]		453,00 [557,19]		527,00 [648,21]		645,00 [793,35]		594,00 [730,62]

ADDITIONAL ACCESSORIES FOR FOGO DOORS



DOOR CLOSER



DOORSTEP WITH SEAL (RAW HARDWOOD, PREPARED FOR LACQUERING)

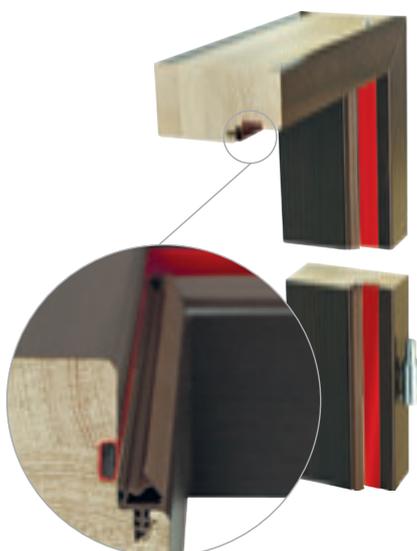


3-PLANE ADJUSTABLE PINTLE HINGE



DROP-DOWN THRESHOLD SEAL – F2, F4 MODEL

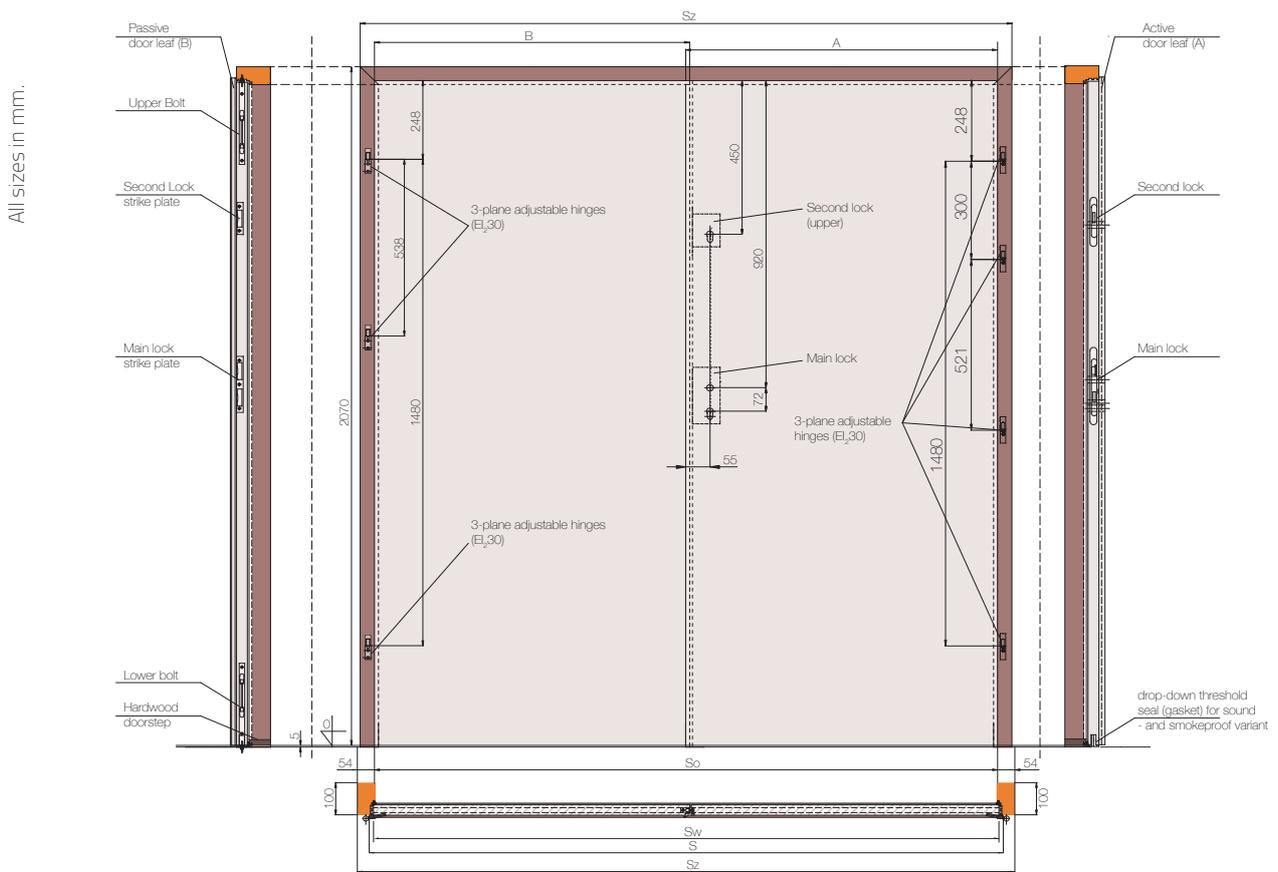
DOOR FRAME FOR FOGO DOOR LEAVES VERSION 1 (F1/F, F1/P, F1/S, F1/M AND F3/F, F3/P, F3/S, F3/M) WITH INTUMESCENT SEAL



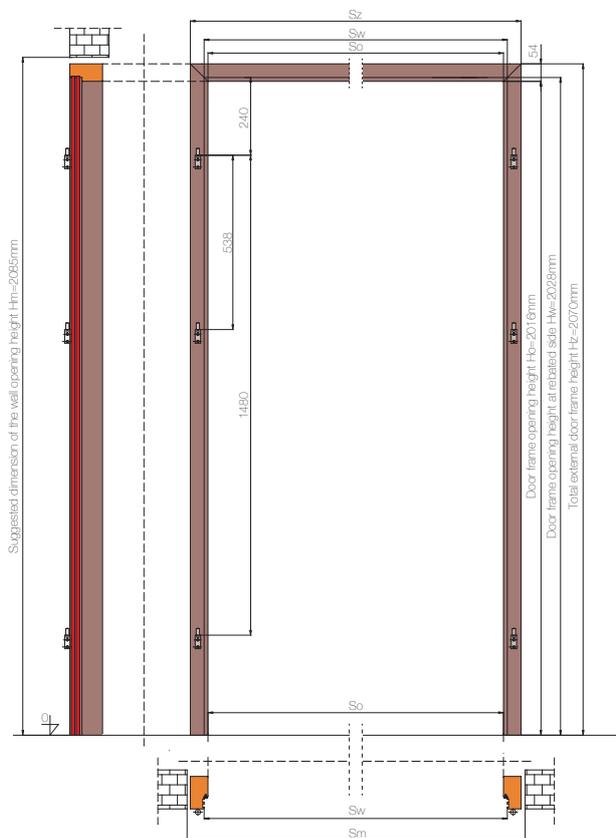
DOOR FRAME FOR FOGO DOOR LEAVES VERSION 2 (F2/F, F2/P, F2/S, F2/M AND F4/F, F4/P, F4/S, F4/M) WITH INTUMESCENT/SMOKEPROOF SEAL



FIREPROOF DOUBLE DOOR

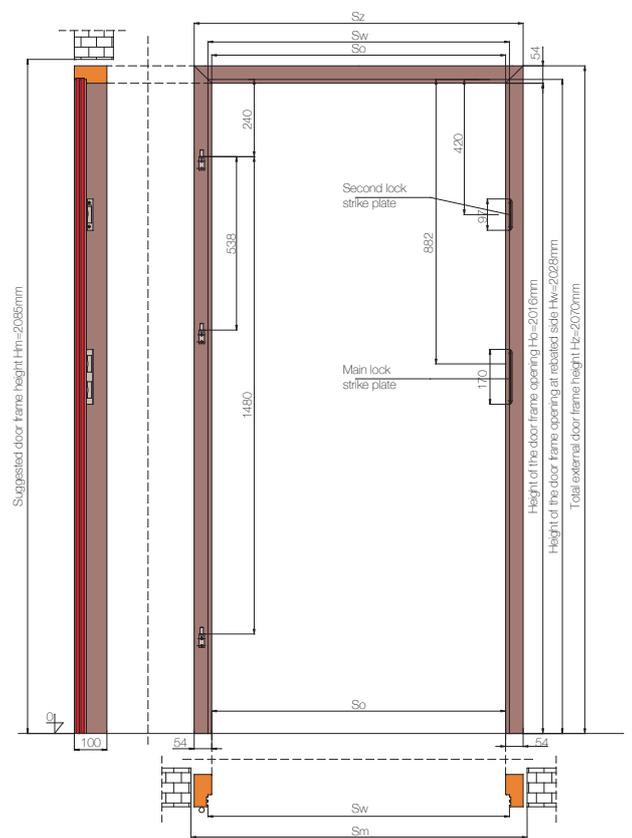


BLOCK WOODEN DOOR FRAME FOR FOGO DOUBLE DOOR



DIMENSION	DOOR FRAME			DIMENSION	DOOR FRAME		
	70	80	90		70	80	90
S _o	704	804	904	S _w	728	828	928

BLOCK WOODEN DOOR FRAME FOR FOGO SINGLE DOOR



DIMENSION	DOOR FRAME			DIMENSION	DOOR FRAME		
	70	80	90		70	80	90
S _z	812	912	1012	S _m	842	942	1042

NICE NON-REBATED DOOR LEAVES

NEW!

PRICE OF THE DOOR LEAF FROM:
499,00 [613,77]



499,00 [613,77]



499,00 [613,77]

CONSTRUCTION

Frame type inner structure, apertures filled with panels. Available in SOFT FRAME technology. Available sizes 60, 70, 80, 90 (see page 50).

COLORS

SOFT FRAME TECHNOLOGY



Pocket hinge
3D

Magnetic lock

INCLUDED IN THE PRICE

- 4 variants of the lock available: lever tumbler lock (T), bathroom lock (L), cylinder lock (Y) and economy lock (G)
- two pocket hinges 3D
- in the glazed variants – milky matt glass
- option of correction of the door height by undercut from the bottom up to 60mm

AVAILABLE AT SURCHARGE

OPTION	PRICE (PLN) NET [INCL.VAT]
Ventilation holes + bushings (one row)	15,00 [18,45]
Ventilation grid (not available for sizes 60 and 70)	25,00 [30,75]
Ventilation undercut	25,00 [30,75]
Size 100	100,00 [123,00]
Door leaf height correction at the factory (up to 60mm)	50,00 [61,50]
Door frame height correction at the factory (up to 60mm)	50,00 [61,50]

PRICE OF SINGLE DOOR SET = PRICES OF THE DOOR LEAF + DOOR FRAME

SUGGESTED RETAIL PRICE IN PLN net [incl.VAT]

PRICE OF THE DOOR LEAF FROM:

499,00 (613,77)

NEW!

NON-REBATED DOOR LEAVES NICE

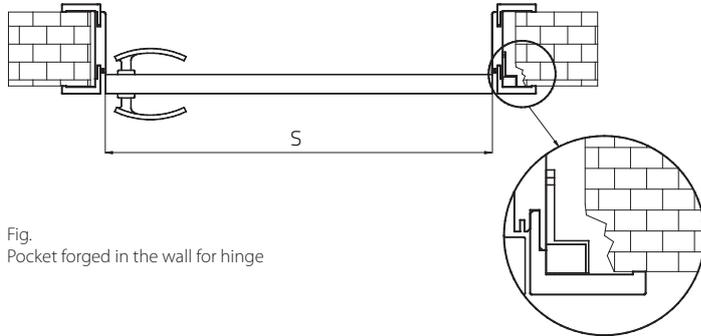
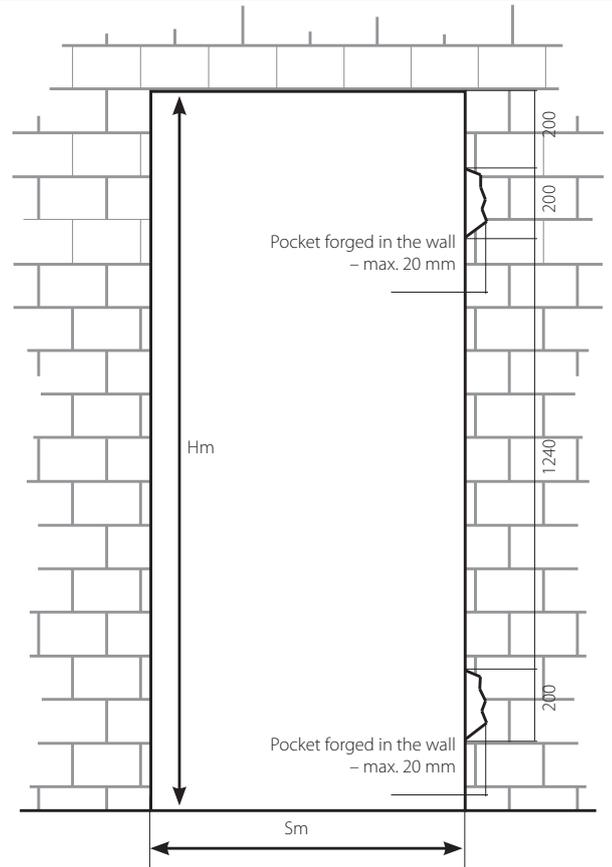


Fig. Pocket forged in the wall for hinge



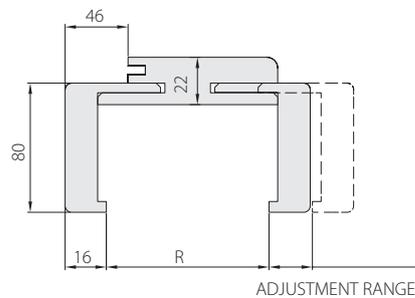
DIMENSIONS OF ADJUSTABLE DOOR FRAME FOR NON REBATED DOORS O/SB					
DIMENSIONS OF THE DOOR FRAME					
DIMENSIONS	60	70	80	90	100
Sm	684	784	884	984	1084
S	615	715	815	915	1015
Hm	2060				

CUTAWAY OF THE DOOR FRAME FOR NON REBATED DOORS (O/SB)

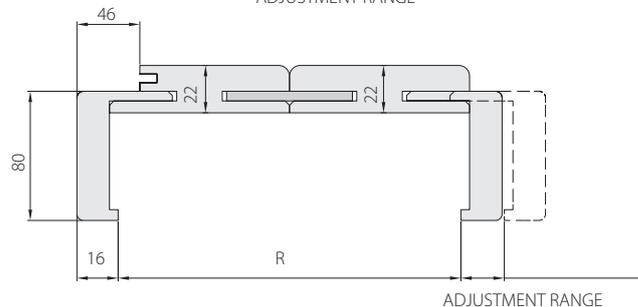
LEGEND FOR THE DRAWING

S - width of the door leaf
 Sm - suggested width of the wall opening
 Hm - suggested height of the door opening

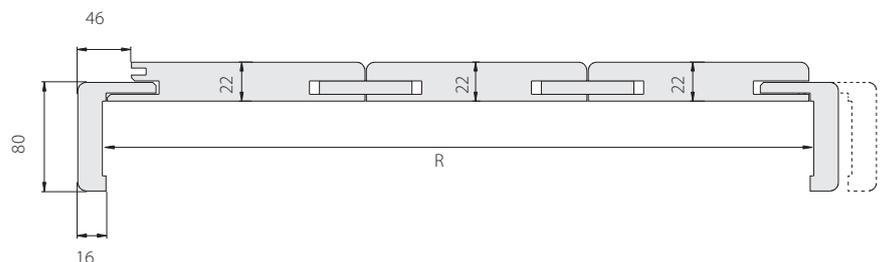
Type of the door frame	wall thickness (R)	PRICE (PLN) NET (INCL VAT)
B	95-115	499,00 [613,77]
C	120-140	499,00 [613,77]
D	140-160	529,00 [650,67]
E	160-180	529,00 [650,67]
F	180-200	559,00 [687,57]
G	200-220	559,00 [687,57]
H	220-240	599,00 [736,77]



Type of the door frame	wall thickness (R)	PANELS ASSEMBLAGE	PRICE (PLN) NET (INCL VAT)
I	240-260	140+100	599,00 [736,77]
J	260-280	140+120	599,00 [736,77]
K	280-300	140+140	599,00 [736,77]
1	300-320	140+160	629,00 [773,67]
2	320-340	140+180	659,00 [810,57]
3	340-360	140+200	689,00 [847,47]
4	360-380	140+220	719,00 [884,37]
5	380-400	220+160	749,00 [921,27]
6	400-420	220+180	779,00 [958,17]
7	420-440	220+200	809,00 [995,07]
8	440-460	220+220	839,00 [1031,97]



Type of the door frame	wall thickness (R)	PANELS ASSEMBLAGE	PRICE (PLN) NET (INCL VAT)
9	460-480	220+120+120	869,00 [1068,87]
0	480-500	220+140+120	899,00 [1105,77]



SUGGESTED RETAIL PRICE IN PLN net [incl VAT]

SLIDING DOOR SYSTEMS



POCKET SLIDING DOOR SYSTEM

The pocket sliding door system allows for a maximum utilisation of the available interior space. The backbone of this system is a metal cassette to which the door hides when the doorway is open. The cassette is hidden in the wall between two plasterboards.

Door leaves are manufactured as sliding version are available in accordance with CENTURION catalogue offer. Cassette and door frame are being supplied by our partner – Eclisse.



Eclisse is a supplier of solutions for pocket sliding doors systems suited for CENTURION doors. Detailed Information on products and offers on www.eclisse.pl/centurion, or phone +48 (58) 53 11 995

WALL MOUNTED SLIDING DOOR SYSTEM

Available as:

- Wall mounted system with sliding door tunnel frame (to cover the doorway)
 - Wall mounted system mounted directly on the wall
- Wall-mounted sliding door system is offered for the interior, non-rebated single door leaves in sizes: 60, 70, 80 and 90.

THE WALL MOUNTED SLIDING DOOR SYSTEM CONSISTS OF:

- guide with trolleys and other gear
- sliding door leaf
- sliding door gear cover
- bumper beam (for version with the hook lock a hole for the strike plate is milled in the beam)
- two 16x26,5mm spacers (sliding system with tunnel frame)
- one 22x45mm spacer
- hook lock
- sliding door tunnel frame (to cover the doorway)

SLIDING DOOR LEAVES

are manufactured non-rebated with or without plastic door pull, groove milled in the bottom for floor-mounted guide.

ATTENTION!

Narrow planes (edges) are finished with rim matching décor with the exception of SEMKO, SEMKO INOX, MONACO, OSAKA (OS), NICE, VERONA, VIGO, SEMKO, SEMKO INOX, SEMKO MODO models which are available in SOFT FRAME technology.

HOOK LOCK



THIMBLE



ROUND DOOR PULL



OVAL DOOR PULL



SLIDING DOOR GEAR COVER DEDICATED FOR ALL WALL MOUNTED SLIDING DOOR LEAVES SIZES 60-90

	PRICE (PLN) NET [INCL VAT]
M/MF COLOR: WHITE, BUK, OAK, CALVADOS, ERLE, MAHOGANY, MAPLE, ORAH (OI) COLOR: CHESTNUT, OFRAM, VENGE COLOUR: COGNAC, GINGER, NUT, VOG, Acacia, ROAN COLOR: AREO, GRIN, LAZURE, TEAK	99,00 [121,77]
M/MF COLOR: BEECH, DUB, POPIEL, MOCCA, NOCE, SNOW COLOR: CAFÉ, CARAMEL, DARK, GRAPHITE, SOMO, WALNUT (OJ), CHERRY, PLAZA, GOLD, MILKY, LATTE, MAGNOLIA, ANTIC, TABACCO, LEMON	114,00 [140,22]
M/MF COLOR: EBONY, GRATTA, NOUGAT	130,00 [159,90]
M/MF COLOR: CHOCO	180,00 [221,40]

PRICES FOR SLIDING DOOR SYSTEM ELEMENTS

	PRICE (PLN) NET [INCL VAT]
Guide (1800mm)	152,00 [186,96]
Guide (2000mm)	166,00 [204,18]
hook lock with key (two pulls and strike plate)	140,00 [172,20]
round pull (chrome, gold) 1ea	30,00 [36,90]
oval pull (chrome, gold) 1ea	44,00 [54,12]
thimble	10,00 [12,30]
bumper beam	21,00 [25,83]
sliding gear cover	see the latest price-list/catalogue
sliding door leaf (groove milled on the bottom in F standard)	see the latest price-list/catalogue + 25,00 [30,75]
tunnel frame (to cover the doorway)	see the prices for adjustable door frame SW-type for relevant wall size

Two door pulls are required per door (set)

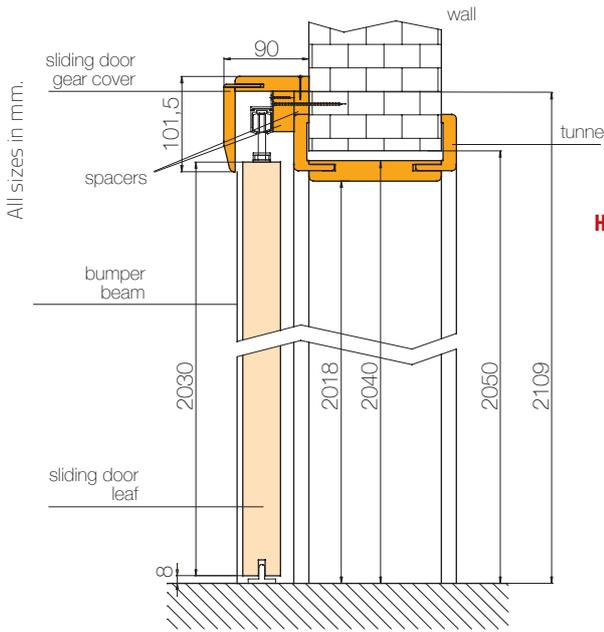
COLORS



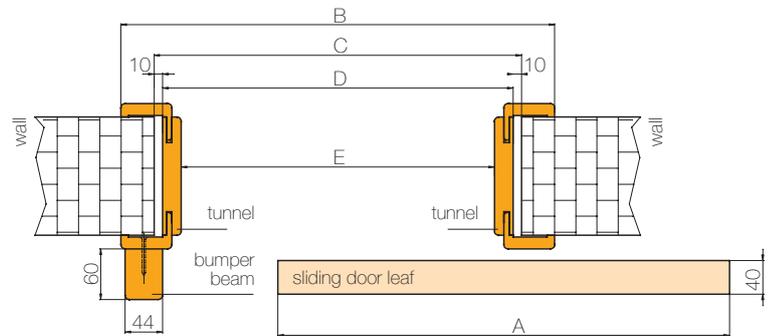
* door leaves with lacquered HDF board (BOSTON, VESTO)
** door leaves finished with décor (e.g. MANHATTAN and others)

SLIDING DOOR SYSTEMS

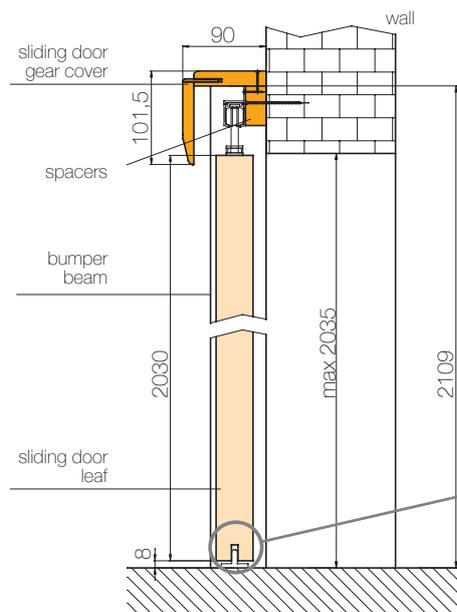
EXAMPLE OF INSTALLATION OF THE WALL-MOUNTED SLIDING DOOR SYSTEM WITH TUNNEL



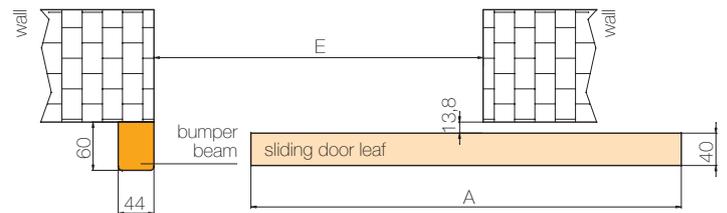
HORIZONTAL CROSS-SECTION OF THE WALL-MOUNTED SLIDING DOOR SYSTEM WITH TUNNEL



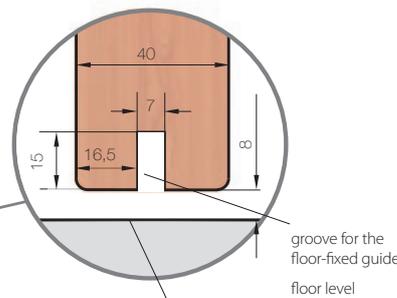
EXAMPLE OF INSTALLATION OF THE WALL-MOUNTED SLIDING DOOR SYSTEM DIRECTLY TO THE WALL



HORIZONTAL CROSS-SECTION OF THE WALL-MOUNTED SLIDING DOOR SYSTEM MOUNTED DIRECTLY TO THE WALL



(does not apply to models: BOSTON ST+, DAKAR DP/P, INTRO, AKUSTIK, FOGO, MODESTO).



WALL-MOUNTED SYSTEM

SINGLE SLIDING SYSTEM		
door leaf width (mm)	sliding door gear cover Mw (mm)	trolley track length (mm)
644	1380	1800
744	1580	1800
844	1780	1800
944	1980	2000

DOOR LEAF DIMENSIONS

SINGLE DOOR SLIDING SYSTEM				
	60	70	80	90
A	644	744	844	944
B	745	845	945	1045
C	667	767	867	967
D	647	747	847	947
E	603	703	803	903



Fig.1 Pocket sliding door system (detail view)

Only adjustable SW-type door frame is offered as doorway cover (tunnel) for wall-mounted sliding door system (no groove and no seal)

TECHNICAL INFORMATION

BLOCK FRAMES – DOOR FRAME MDF MU/U TYPE (90x38mm)

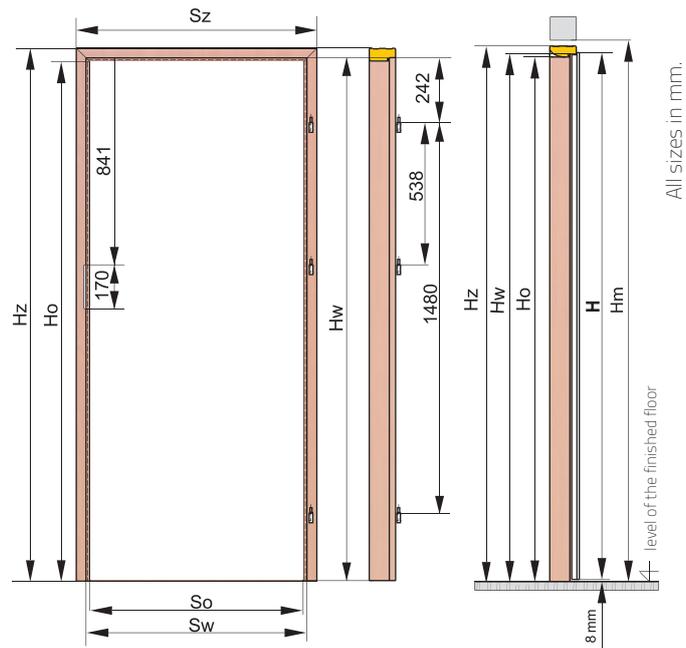


MDF VENEERED DOOR FRAME



Quarter round
(convex)

Architrave



All sizes in mm.

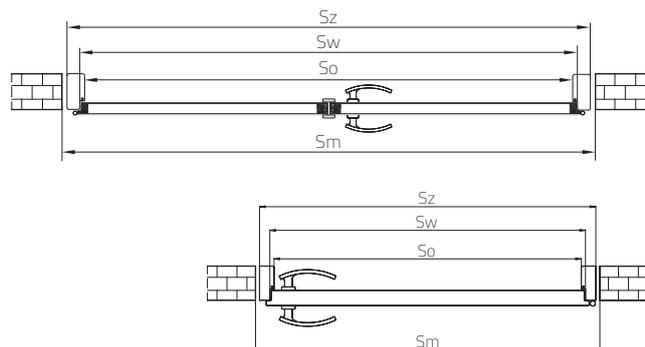
CONSTRUCTION MU/U

MDF block door frame (90x38mm) MU/U type consists of:

Horizontal element (lintel) and two vertical elements (jamb) made from MDF

- seal
- mounting kit
- strike plate
- anuba-type hinges

MU/U frame is manufactured and delivered in elements designed for self-assembly on site



DIMENSIONS OF THE BLOCK MU/U FRAMES FOR STANDARD DOUBLE DOORS									
SIZE	DOUBLE DOOR LEAVES' SIZES	STANDARD DIMENSIONS							
		Sw	So	Sz	Sm	Ho	Hw	Hz	Hm
120	60+60	1272	1251	1327	1347	2017	2028	2055	2075
130	70+60	1372	1351	1427	1447				
140	80+60	1472	1451	1527	1547				
150	90+60	1572	1551	1627	1647				
140	70+70	1472	1451	1527	1547				
150	80+70	1572	1551	1627	1647				
160	90+70	1672	1651	1727	1747				
160	80+80	1672	1651	1727	1747				
170	90+80	1772	1751	1827	1847				
180	90+90	1872	1851	1927	1947				

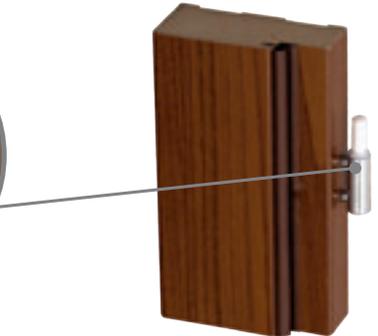
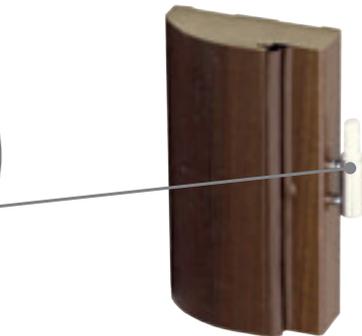
DIMENSIONS OF THE BLOCK FRAMES MU/U FOR SINGLE LEAF DOORS					
SIZE	SIZE OF THE FRAME				
	60	70	80	90	100
So	603	703	803	903	1003
Sw	625	725	825	925	1025
Sz	679	779	879	979	1079
Sm	699	799	899	999	1099
Ho	2017				
Hw	2028				
Hz	2055				
Hm	2075				

When preparing wall opening for the door frame, please include space for injection of PUR foam (please add ~20mm to both total external width and height of the required door frames' size).

TECHNICAL INFORMATION

BLOCK FRAMES – DOOR FRAMES Z-TYPE AND Q-TYPE (100x43mm)

All sizes in mm.



MDF VENEERED DOOR FRAME (Q/MQ)

MDF OR WOODEN VENEERED DOOR FRAME (Z/MF OR Z/DF)



QUARTER-ROUND (CONVEX)



ARCHITRAVE



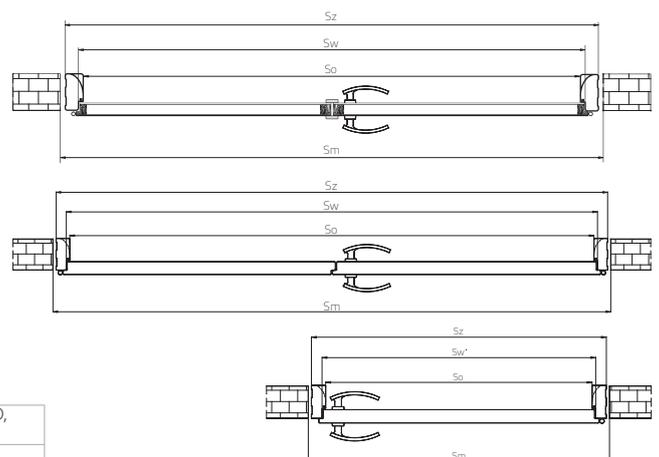
ARCHITRAVE Q

CONSTRUCTION „Z”, „Q”

Horizontal element (lintel) and two vertical elements (jamb) made from MDF or wooden lath (Q-type elements have round profile)

- seal
- mounting kit
- strike plate
- pinthle hinges with block
- hinge nest

Z/MF or Q/MQ frame is manufactured and delivered in elements designed for self-assembly on site



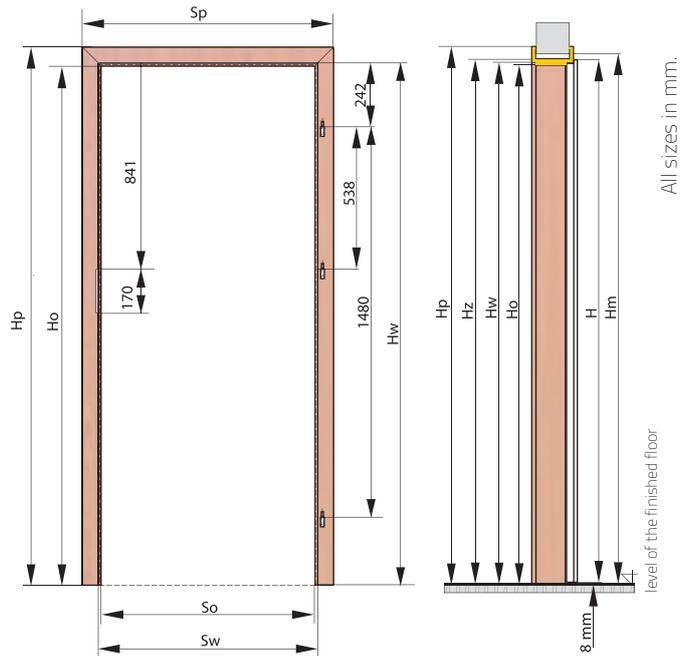
DIMENSIONS FOR THE BLOCK FRAMES Z AND Q FOR DOUBLE DOORS IN STANDARD, SOFT AND SOFT FRAME TECHNOLOGY									
SIZE	DOUBLE DOOR LEAVES' SIZES	STANDARD DIMENSIONS							
		Sw	So	Sz	Sm	Ho	Hw	Hz	Hm
100	60+40	1072	1050	1136	1156				
110	70+40	1172	1150	1236	1256				
120	80+40	1272	1250	1336	1356				
130	90+40	1372	1350	1436	1456				
120	60+60	1272	1250	1336	1356				
130	70+60	1372	1350	1436	1456				
140	80+60	1472	1450	1536	1556				
150	90+60	1572	1550	1636	1656				
140	70+70	1472	1450	1536	1556				
150	80+70	1572	1550	1636	1656				
160	90+70	1672	1650	1736	1756				
160	80+80	1672	1650	1736	1756				
170	90+80	1772	1750	1836	1856				
180	90+90	1872	1850	1936	1956				

DIMENSIONS OF A BLOCK DOOR FRAME FOR SINGLE LEAF DOOR					
DIMENSIONS	DOOR FRAMES' DIMENSIONS (in mm)				
	60	70	80	90	100
So	603	703	803	903	1003
Sw	625	725	825	925	1025
Sz	689	789	889	989	1089
Sm	709	809	909	1009	1109
Ho	2017				
Hw	2028				
Hz	2055				
Hm	2075				

When preparing wall opening for the door frame, please include space for installation and for injection of PUR foam (please add ~20mm to both total external width and height of the required door frames' size).

TECHNICAL INFORMATION

ADJUSTABLE FRAMES – SEGMENTED VENEERED OR LACQUERED DOOR FRAME SW-TYPE

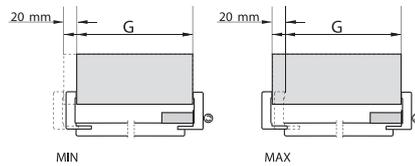


All sizes in mm.

CONSTRUCTION

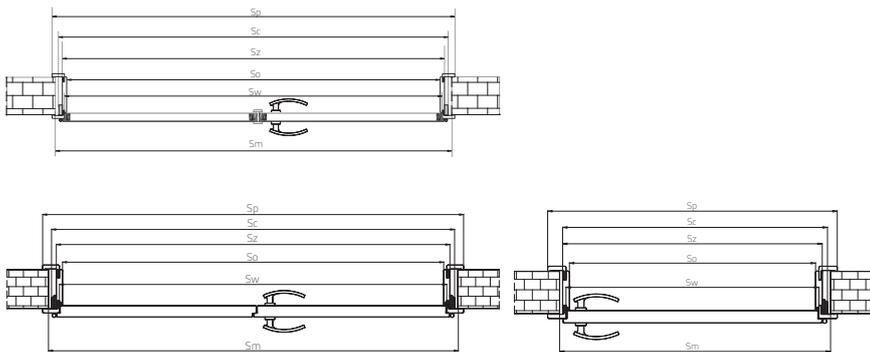
Main regulated elements upper horizontal (intel) and two vertical (beams) made from MDF covering profiles
angle connectors of corner elements
seal
mounting kit
strike plate
pintle hinges with block

SW frame is manufactured and delivered in elements designed for self-assembly on site



LEGEND FOR THE DRAWING:

- So - width of the frame opening
- Sw - width of the frame opening including rebate
- Sz - outer width of the frame
- Sc - total outer width of the frame
- Sp - total width including covering profile
- Sm - recommended width of the wall opening
- Ho - height of the frame opening
- Hw - height of the frame opening including rebate
- Hz - outer height of the frame
- Hp - total height of the frame including covering profile
- Hm - recommended height of the wall opening



DIMENSIONS OF THE SW ADJUSTABLE FRAMES FOR STANDARD DOUBLE DOORS
STANDARD DIMENSIONS

SIZE	DOUBLE DOOR LEAVES SIZES	Sw	So	Sz	Sc	Sp	Sm	Hw	Ho	Hz	Hp	Hm
100	60+40	1072	1050	1094	1128	1192	1148					
110	70+40	1172	1150	1194	1228	1292	1248					
120	80+40	1272	1250	1294	1328	1392	1348					
130	90+40	1372	1350	1394	1428	1492	1448					
120	60+60	1272	1250	1294	1328	1392	1348					
130	70+60	1372	1350	1394	1428	1492	1448					
140	80+60	1472	1450	1494	1528	1592	1548					
150	90+60	1572	1550	1594	1628	1692	1648	2029	2018	2040	2089	2060
140	70+70	1472	1450	1494	1528	1592	1548					
150	80+70	1572	1550	1594	1628	1692	1648					
160	90+70	1672	1650	1694	1728	1792	1748					
160	80+80	1672	1650	1694	1728	1792	1748					
170	90+80	1772	1750	1794	1828	1892	1848					
180	90+90	1872	1850	1894	1928	1992	1948					

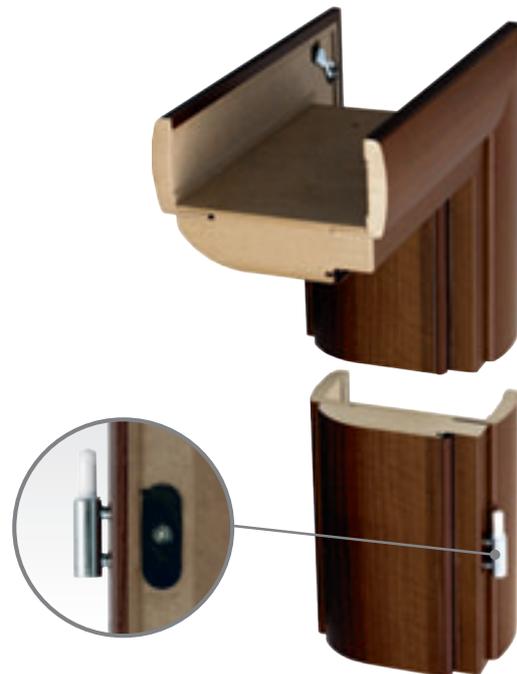
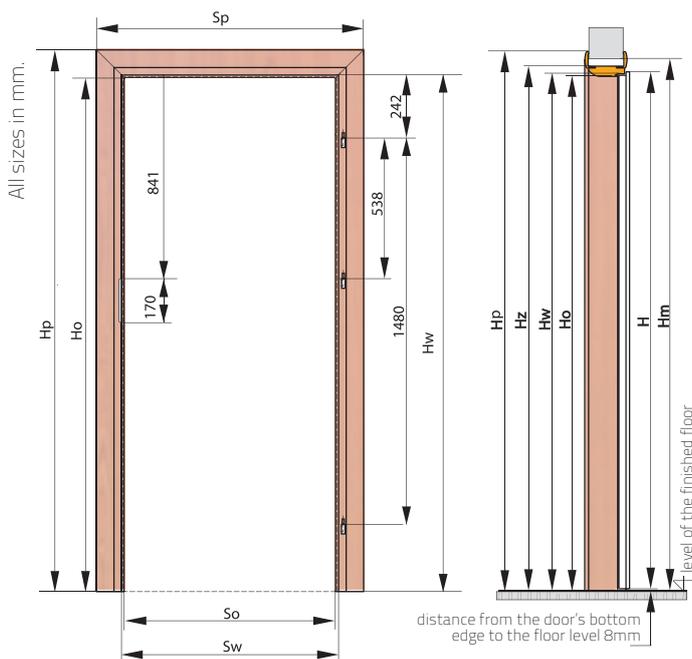
DIMENSIONS OF THE SW ADJUSTABLE FRAMES			
SIZE SYMBOL	WALL THICKNESS MM	SIZE SYMBOL	WALL THICKNESS MM
A	75-95	1	300-320
B	95-115	2	320-340
C	120-140	3	340-360
D	140-160	4	360-380
E	160-180	5	380-400
F	180-200	6	400-420
G	200-220	7	420-440
H	220-240	8	440-460
I	240-260	9	460-480
J	260-280	0	480-500
K	280-300		

DIMENSIONS OF THE SW ADJUSTABLE FRAMES FOR SINGLE LEAF DOORS					
DIMENSIONS	SIZE OF THE FRAME				
	60	70	80	90	100
So	603	703	803	903	1003
Sw	625	725	825	925	1025
Sz	647	747	847	947	1047
Sc	664	764	864	964	1064
Sp	745	845	945	1045	1145
Sm	684	784	884	984	1084
Ho				2018	
Hw				2029	
Hz				2040	
Hp				2089	
Hm				2060	

When preparing wall opening for the door frame, please include space for installation and for injection of PUR foam (please add ~20mm to both total external width and height of the required door frames' size).

TECHNICAL INFORMATION

ADJUSTABLE FRAMES – DOOR FRAME LUX-TYPE



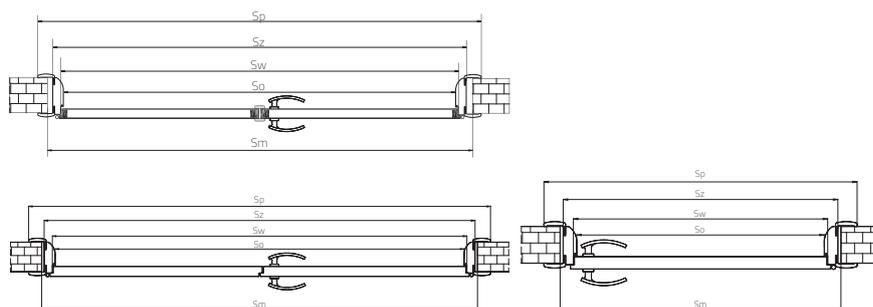
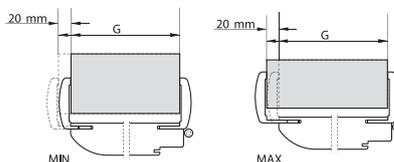
CONSTRUCTION

- Main regulated elements upper horizontal (lintel) and two vertical (beams) made from MDF (elements of the LUX-type frame have rounded profile)
- covering profiles (in the LUX-type frame they have round profile)
- angle connectors of corner elements
- seal
- mounting kit
- strike plate
- pinthle hinges with block

LUX frame is manufactured and delivered in elements designed for self-assembly on site

LEGEND FOR THE DRAWING:

- So - width of the frame opening
- Sw - width of the frame opening including rebate
- Sz - outer width of the frame
- Sc - total outer width of the frame
- Sp - total width including covering profile
- Sm - recommended width of the wall opening
- Ho - height of the frame opening
- Hw - height of the frame opening including rebate
- Hp - total height of the frame including covering profile
- Hm - recommended height of the wall opening



DIMENSIONS OF THE LUX ADJUSTABLE FRAMES			
SIZE SYMBOL	WALL THICKNESS MM	SIZE SYMBOL	WALL THICKNESS MM
A	75-95	1	300-320
B	95-115	2	320-340
C	120-140	3	340-360
D	140-160	4	360-380
E	160-180	5	380-400
F	180-200	6	400-420
G	200-220	7	420-440
H	220-240	8	440-460
I	240-260	9	460-480
J	260-280	0	480-500
K	280-300		

DIMENSIONS OF THE LUX ADJUSTABLE FRAMES FOR STANDARD DOUBLE DOORS											
SIZE	DOUBLE DOOR LEAVES' SIZES	STANDARD DIMENSIONS									
		So	Sw	Sz	Sp	Sm	Ho	Hw	Hz	Hp	Hm
100	60+40	1072	1050	1138	1263	1158	2029	2018	2061	2124	2081
110	70+40	1172	1150	1238	1363	1258					
120	80+40	1272	1250	1338	1463	1358					
130	90+40	1372	1350	1438	1563	1458					
120	60+60	1272	1250	1338	1463	1358					
130	70+60	1372	1350	1438	1563	1458					
140	80+60	1472	1450	1538	1663	1558					
150	90+60	1572	1550	1638	1763	1658					
140	70+70	1472	1450	1538	1663	1558					
150	80+70	1572	1550	1638	1763	1658					
160	90+70	1672	1650	1738	1863	1758					
160	80+80	1672	1650	1738	1863	1758					
170	90+80	1772	1750	1838	1963	1858					
180	90+90	1872	1850	1938	2063	1958					

DIMENSIONS OF THE LUX ADJUSTABLE FRAMES FOR SINGLE LEAF DOORS						
DIMENSIONS	SIZE OF THE FRAME					
	60	70	80	90	100	
So	603	703	803	903	1003	
Sw	625	725	825	925	1025	
Sz	691	791	891	991	1091	
Sp	816	916	1016	1116	1216	
Sm	711	811	911	1011	1111	
Ho	2018					
Hw	2029					
Hz	2061					
Hp	2124					
Hm	2081					

When preparing wall opening for the door frame, please include space for installation and for injection of PUR foam (please add ~20mm to both total external width and height of the required door frames' size).

		ADJUSTABLE DOOR FRAMES		BLOCK			QUARTER-ROUND	ARCHITRAVE							
		MDF veneered adjustable LUX-type frame	MDF adjustable segmented veneered frame SW	MDF block frame Z-type (100 x 43 mm) VENEERED	MDF block frame Q-type (100 x 43 mm) VENEERED	MDF Frame MU/U - type (90 x 38 mm) Veneered	Quarter-round (convex)	Architrave L/MF, L/MQ	Architrave (Q)						
															
		O/MJ	O/SW	Z/MF	Q/MQ	U/MU									
PREPARED FOR NCS OR RAL LACQUERING		R1	R2	106,00 130,38	X	X	31,00 38,13	31,00 38,13	41,00 50,43						
BA	WHITE	X													
BU	BUK	X													
CA	CALVADOS	X													
DA	OAK	X													
EA	ERLE	X													
KA	MAPLE	X													
MA	MAHOGANY	X													
OA	ORAH	X													
NJ	NUT	R1								X					
VJ	VOG									X					
AR	ALDER	X				X				X	X			X	
PR	PEAR	X				X				X	X			X	
NR	NUSS	X				X				X	X			X	
DR	DARK	R1				X				X	X	X		X	
CM	CAFÉ										X	X			X
GM	GRAPHITE										X	X			X
KM	CARAMEL					166,00 204,18					X	X			X
LM	LATTE										X	X			X
MM	MAGNOLIA										X	X			X
AK	Acacia											X			
IJ	GINGER											X			
KR	CHESTNUT											X			
KJ	COGNAC					135,00 166,05						X			41,00 50,43
OR	OFRAM											X			
WR	VENGE											X	38,00 46,74		
AJ	ANTIC											X			
GJ	GOLD										149,00 183,27	X			41,00 50,43
DJ	ROAN					X						X			
MJ	MILKY					X						X			
OJ	WALNUT				X						X				
PJ	PLAZA				X						X				
WJ	CHERRY				X						X				
LJ	LEMON										X				
TJ	TABACCO				166,00 204,18						X				
SO	SOMO														
HJ	EBONY				180,00 221,40						X				
GT	GRATTA									180,00 221,40	X	57,00 70,11		77,00 94,71	
NT	NOUGAT										X				
BC	BEECH	X								X	X	X		X	
DC	DUB	X			X	X	X	59,00 72,57	X						
MC	MOCCA	X			X	X	X		X						
NC	NOCE	X			X	X	X		X						
PC	POPIEL	X			X	X	X		X						
SC	SNOW	X			X	X	X		X						
CN	CHOCO	X		270,00 332,10	X	X	49,00 60,27	70,00 86,10	X						
AL	AREO	X			X	X			X						
BL	WHITE	X			X	X			X						
GL	GRIN	X		175,00 215,25	X	X	38,00 46,74	41,00 50,43	X						
LL	LAZURE	X			X	X			X						
TL	TEAK	X			X	X			X						

SUGGESTED RETAIL PRICE IN PLN net (incl.VAT)

Surcharge for double doors:

50%

Surcharge for architraves and quarter-rounds for double doors:

20%

Architraves and quarter-rounds are coming in sets with elements for self cutting is size up to 90 (09 code) and up to 180 (99 code).

MDF ADJUSTABLE VENEERED DOR FRAME (R1)

Variant (size) symbol	wall thickness (mm)	panels assemblage	PREPARED FOR NCS OR RAL LACQUERING		GINGER (IJ) CHESTNUT (KR) COGNAC (KJ) LEMON (LJ) MILKY (MJ) NUT (NJ) PLAZA (PJ)	OFRAM (OR) WALNUT (OJ) SOMO (SO) TABACCO (TJ) VENGE (WR) CHERRY (WJ) VOG (VJ)	CAFÉ (CM) GRAPHITE (GM) CAMEL (KM) LATTE (LM) MAGNOLIA (MM)	GRATTA (GT) EBONY (HJ) NOUGAT (NT)		
			Acacia (AK) ANTIC (AJ) DARK (DR) ROAN (DJ) GOLD (GJ)	(net) [incl. VAT]	(net) [incl. VAT]	(net) [incl. VAT]				
A	75-95				348,00	428,04	363,00	446,49	377,00	463,71
B	95-115				348,00	428,04	363,00	446,49	377,00	463,71
C	120-140				368,00	452,64	383,00	471,09	397,00	488,31
D	140-160				375,00	461,25	390,00	479,70	404,00	496,92
E	160-180				387,00	476,01	402,00	494,46	417,00	512,91
F	180-200				398,00	489,54	413,00	507,99	427,00	525,21
G	200-220				414,00	509,22	429,00	527,67	443,00	544,89
H	220-240	105+120			465,00	571,95	480,00	590,70	494,00	607,62
I	240-260	105+140			477,00	586,71	492,00	605,16	506,00	622,38
J	260-280	105+160			487,00	599,01	502,00	617,46	517,00	635,91
K	280-300	105+180			500,00	615,00	515,00	633,45	529,00	650,67
1	300-320	165+140			510,00	627,30	525,00	645,75	541,00	665,43
2	320-340	165+160			522,00	642,06	537,00	660,51	551,00	677,73
3	340-360	165+180			533,00	655,59	548,00	674,04	564,00	693,72
4	360-380	185+180			545,00	670,35	560,00	688,80	574,00	706,02
5	380-400	205+180			555,00	682,65	570,00	701,10	586,00	720,78
6	400-420	105+160+140								
7	420-440	105+180+140								
8	440-460	165+140+140			755,00	928,65	770,00	947,10	785,00	965,55
9	460-480	165+160+140								
0	480-500	165+180+140								
TUNNEL (TO COVER THE DOORWAY)					50% SURCHARGE TO THE SELECTED POSITION					
ANGLE CONNECTOR					95,00 116,85 FOR ONE SET/ONE SIDE					
ANGLE CONNECTOR EXTENDING ITS WIDTH BY ANOTHER 2cm					95,00 116,85 FOR ONE SET/ONE SIDE					

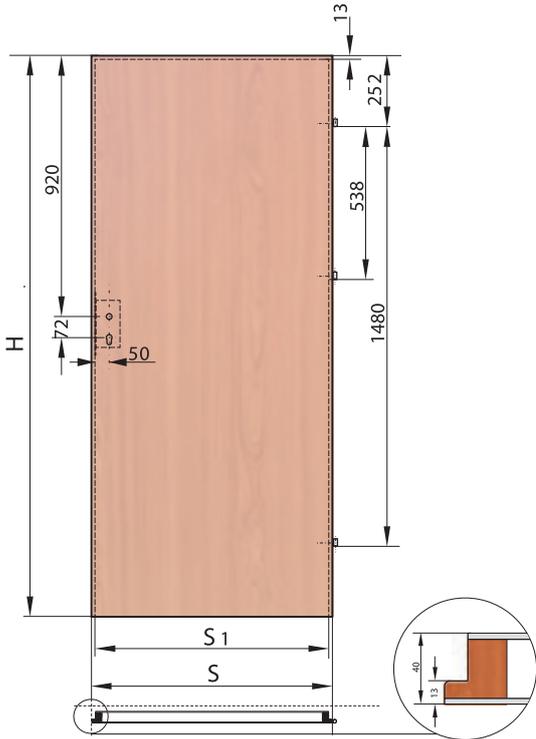
MDF ADJUSTABLE VENEERED DOR FRAME (R2)

Variant (size) symbol	wall thickness (mm)	panels assemblage	PREPARED FOR NCS OR RAL LACQUERING		Acacia (AK) GINGER (IJ) CHESTNUT (KR) COGNAC (KJ) OFRAM (OR) VENGE (WR)	LEMON (LJ) TABACCO (TJ) SOMO (SO)	ROAN (DJ) GOLD (GJ) MILKY (MJ) WALNUT (OJ) PLAZA (PJ) CHERRY (WJ) ANTIC (AJ) BEECH (BC) DUB (DC) MOCCA (MC) NOCE (NC) POPIEL (PC) SNOW (SC)	CAFÉ (CM) DARK (DR) GRAPHITE (GM) CAMEL (KM) LATTE (LM) MAGNOLIA (MM)	AREO (AL) WHITE (BL) GRIN (GL) LAZURE (LL) TEAK (TL)	GRATTA (GT) EBONY (HJ) NOUGAT (NT) ALDER (AR) PEAR (PR) NUSS (NR)	CHOCO (CN)									
			WHITE (BA) BUK (BU) CALVADOS (CA) OAK (DA) ERLE (EA) MAPLE (KA) MAHOOGANY (MA) ORAH (OA)	(net) [incl. VAT]	(net) [incl. VAT]	(net) [incl. VAT]	(net) [incl. VAT]	(net) [incl. VAT]	(net) [incl. VAT]	(net) [incl. VAT]	(net) [incl. VAT]	(net) [incl. VAT]								
A	75-95		184,00	226,32	184,00	226,32	199,00	244,77	220,00	270,60	240,00	295,20	255,00	313,65	269,00	330,87	283,00	348,09	431,00	530,13
B	95-115		192,00	236,16	192,00	236,16	205,00	252,15	229,00	281,67	249,00	306,27	265,00	325,95	277,00	340,71	293,00	360,39	445,00	547,35
C	120-140		199,00	244,77	199,00	244,77	210,00	258,30	235,00	289,05	259,00	318,57	274,00	337,02	284,00	349,32	302,00	371,46	458,00	563,34
D	140-160		206,00	253,38	206,00	253,38	216,00	265,68	242,00	297,66	268,00	329,64	283,00	348,09	297,00	365,31	311,00	382,53	472,00	580,56
E	160-180		213,00	261,99	213,00	261,99	221,00	271,83	249,00	306,27	277,00	340,71	293,00	360,39	308,00	378,84	320,00	393,60	486,00	597,78
F	180-200		220,00	270,60	220,00	270,60	227,00	279,21	259,00	318,57	286,00	351,78	302,00	371,46	318,00	391,14	330,00	405,90	504,00	619,92
G	200-220		228,00	280,44	228,00	280,44	234,00	287,82	268,00	329,64	296,00	364,08	311,00	382,53	330,00	405,90	339,00	416,97	521,00	640,83
H	220-240		235,00	289,05	235,00	289,05	241,00	296,43	277,00	340,71	305,00	375,15	320,00	393,60	341,00	419,43	348,00	428,04	541,00	665,43
I	240-260	140+100	272,00	334,56	272,00	334,56	275,00	338,25	286,00	351,78	315,00	387,45	331,00	407,13	372,00	457,56	358,00	440,34	580,00	713,40
J	260-280	140+120	272,00	334,56	280,00	344,40	275,00	338,25	295,00	362,85	324,00	398,52	340,00	418,20	382,00	469,86	368,00	452,64	605,00	744,15
K	280-300	140+140	272,00	334,56	288,00	354,24	275,00	338,25	308,00	378,84	334,00	410,82	349,00	429,27	393,00	483,39	377,00	463,71	630,00	774,90
1	300-320	140+160	297,00	365,31	297,00	365,31	299,00	367,77	343,00	421,89	374,00	460,02	389,00	478,47	404,00	496,92	417,00	512,91	660,00	811,80
2	320-340	140+180	305,00	375,15	305,00	375,15	308,00	378,84	356,00	437,88	383,00	471,09	399,00	490,77	415,00	510,45	426,00	523,98	690,00	848,70
3	340-360	140+200	313,00	384,99	313,00	384,99	314,00	386,22	369,00	453,87	392,00	482,16	408,00	501,84	425,00	522,75	436,00	536,28	725,00	891,75
4	360-380	140+220	321,00	394,83	321,00	394,83	322,00	396,06	381,00	468,63	402,00	494,46	417,00	512,91	437,00	537,51	445,00	547,35	755,00	928,65
5	380-400	220+160	330,00	405,90	330,00	405,90	332,00	408,36	394,00	484,62	411,00	505,53	426,00	523,98	447,00	549,81	454,00	558,42	785,00	965,55
6	400-420	220+180	340,00	418,20	340,00	418,20	342,00	420,66	407,00	500,61	421,00	517,83	441,00	542,43	462,00	568,26	469,00	576,87	815,00	1002,45
7	420-440	220+200	350,00	430,50	350,00	430,50	352,00	432,96	420,00	516,60	431,00	530,13	456,00	560,88	477,00	586,71	484,00	595,32	835,00	1027,05
8	440-460	220+220	360,00	442,80	360,00	442,80	362,00	445,26	435,00	535,05	441,00	542,43	471,00	579,33	492,00	605,16	499,00	613,77	855,00	1051,65
9	460-480	220+120+120	370,00	455,10	370,00	455,10	372,00	457,56	450,00	553,50	451,00	554,73	486,00	597,78	507,00	623,61	514,00	632,22	875,00	1076,25
0	480-500	220+140+120	380,00	467,40	380,00	467,40	382,00	469,86	465,00	571,95	461,00	567,03	501,00	616,23	522,00	642,06	529,00	650,67	895,00	1100,85
TUNNEL (TO COVER THE DOORWAY)					SEE PRICE FOR RELEVANT COLOR AND SIZE OF THE DOOR FRAME (NO SURCHARGE)															
ANGLE CONNECTOR					75,00 92,25 FOR ONE SET/ONE SIDE															
ANGLE CONNECTOR EXTENDING ITS WIDTH BY ANOTHER 2cm					95,00 116,85 FOR ONE SET/ONE SIDE															

SUGGESTED RETAIL PRICE IN PLN net [incl. VAT]

DIMENSIONS OF THE DOOR LEAVES

SINGLE DOOR



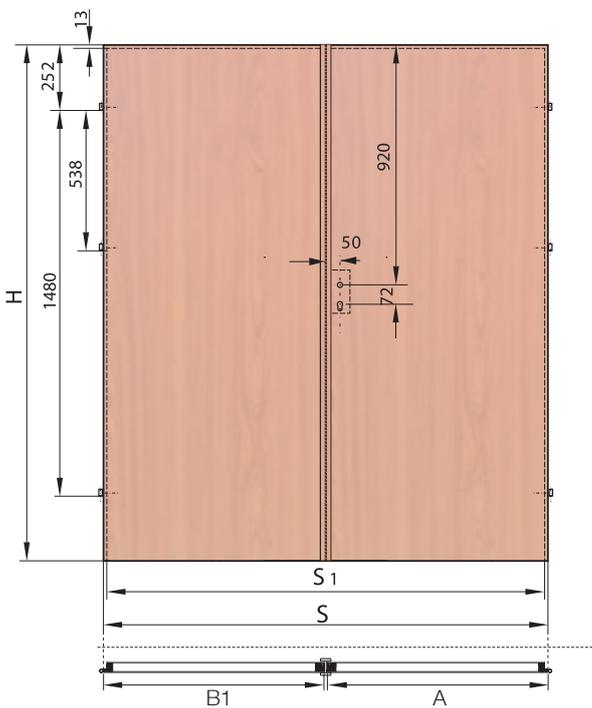
DIMENSIONS	SIZES OF SINGLE DOORS				
	SIZE OF DOOR LEAF				
S	644	744	844	944	1044
S1	618	718	818	918	1018
H	2030	2030	2030	2030	2030

LEGEND FOR THE DRAWING

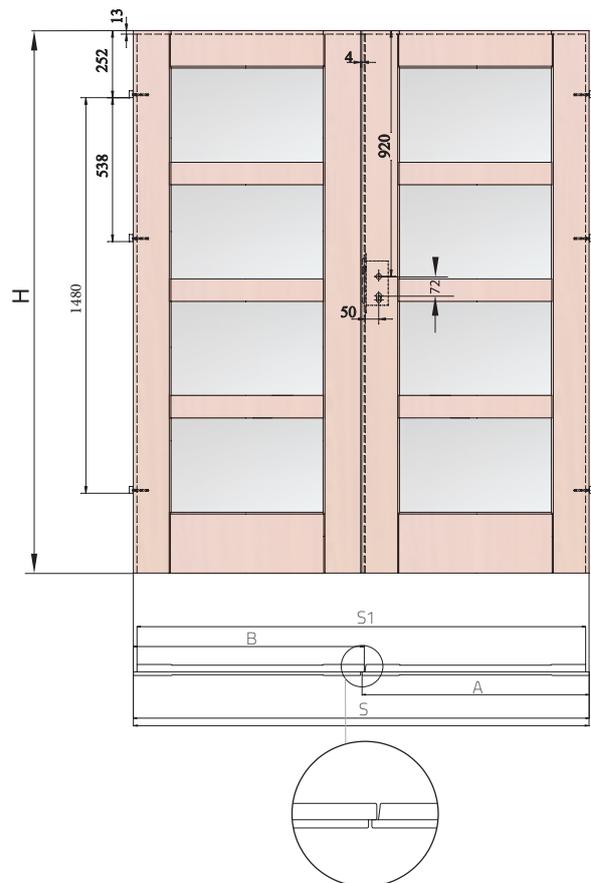
- A – width of the active door leaf
- B – width of the passive door leaf in SOFT FRAME technology
- B1 – width of the passive door leaf with closing trim
- S – width of the door leaf
- S1 – width of the door leaf at rebated side
- H – height of the door leaf

ATTENTION!
 ARCHITRAVES AND QUARTER-ROUNDS ARE COMING IN SETS WITH ELEMENTS FOR SELF CUTTING IN SIZE UP TO 90 (09 CODE) AND UP TO 180 (99 CODE).
 20% SURCHARGE FOR DOUBLE DOOR SETS.

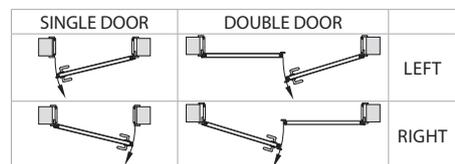
DOUBLE DOOR WITH CLOSING TRIM IN STANDARD TECHNOLOGY (EXCEPT FOGO MODEL)



DOUBLE DOOR IN SOFT FRAME TECHNOLOGY (SIZES 120-180 AND SIDELIGHT IN SIZE 40) AND SOFT TECHNOLOGY



SIZE	EXAMPLE OF LEAVES COMPOSITION	A	B	B1	STANDARD SIZES		
					S	S1	H
					100	60+40	644
110	70+40	744	457	444	1192	1166	2030
120	80+40	844	457	444	1292	1266	2030
130	90+40	944	457	444	1392	1366	2030
120	60+60	644	657	644	1292	1266	2030
130	70+60	744	657	644	1392	1366	2030
140	80+60	844	657	644	1492	1466	2030
150	90+60	944	657	644	1592	1566	2030
140	70+70	744	757	744	1492	1466	2030
150	80+70	844	757	744	1592	1566	2030
160	90+70	944	757	744	1692	1666	2030
160	80+80	844	857	844	1692	1666	2030
170	90+80	944	857	844	1792	1766	2030
180	90+90	944	957	944	1892	1866	2030



In double door with closing trim the recommended handle escutcheon plate width is 40mm.
 Recommended asymmetric pin tumbler lock size 30/35.

DOUBLE DOOR AND AVAILABLE OPTIONAL SIZE 40 SIDELIGHTS

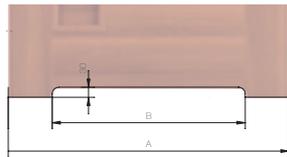
SINGLE DOOR CONSTRUCTION	MODELS	DOUBLE DOOR MADE OF 60, 70, 80, 90 SIZES	DOUBLE DOOR WITH 40 SIDELIGHT	PRICE OF THE SIZE 40 SIDELIGHT	
SOFT FRAME NATURAL WOOD 	NICE	REBATED SYSTEM SOFT FRAME TECHNOLOGY NATURAL WOOD 	NOT AVAILABLE		
	MONACO				
	VIGO				
SOFT FRAME 	SUPER VERONA	available as VERONA			
	VERONA	REBATED SYSTEM SOFT FRAME TECHNOLOGY 	FLUSH OR GLAZED SIDELIGHT FOR GIVEN MODEL	REBATED SYSTEM SOFT FRAME 	PRICE OF THE GIVEN MODEL
	SEMKO				
	SEMKO INOX				
	SEMKO MODO				
OSAKA					
SOFT TECHNOLOGY 	RENO	REBATED SYSTEM SOFT FRAME TECHNOLOGY 	FLUSH SIDELIGHT FOR THE GIVEN MODEL	NON REBATED, SYSTEM STRAIGHT EDGES WITH CLOSING TRIM STANDARD TECHNOLOGY 	PRICE OF THE GIVEN MODEL
	HAGUE*				
	VILA		FLUSH OR GLAZED SIDELIGHT FOR GIVEN MODEL		PRICE OF THE SOFIA MODEL
	MONTANA				
	MANHATTAN		FLUSH SIDELIGHT SOFIA TYPE		PRICE OF THE SOFIA MODEL
	BERGEN				
	DENVER				
	OSLO				
	ETNA*				
	YORK				
	SOFIA*				
	RENO*				
STANDARD TECHNOLOGY 	HAGUE*	NON REBATED SYSTEM STRAIGHT EDGES WITH CLOSING TRIM STANDARD TECHNOLOGY 	FLUSH SIDELIGHT FOR GIVEN MODEL	NON REBATED SYSTEM STRAIGHT EDGES WITH CLOSING TRIM STANDARD TECHNOLOGY 	PRICE OF THE GIVEN MODEL
	BOSTON				
	VESTO		FLUSH OR GLAZED SIDELIGHT FOR GIVEN MODEL (MONTANA AND DAKAR – not available for D series)		PRICE OF THE SOFIA MODEL
	MONTANA				
	KOBE		FLUSH SIDELIGHT SOFIA TYPE		PRICE OF THE SOFIA MODEL
	MANHATTAN				
	DAKAR <i>(not available for DP/P model)</i>				
	OSLO				
	ETNA*				
	YORK				
	SOFIA*				
	ANDORA				
MALAGA	NOT AVAILABLE				

*Sidelight in COGNAC, GINGER, NUT, VOG is offered with one-way grain pattern decor.

PRICE OF DOUBLE DOOR SET = PRICE OF THE DOOR x2 + PRICE OF THE DOOR FRAME x1.5

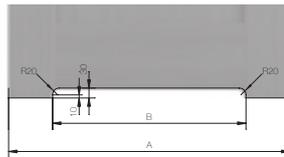
VENTILATION UNDERCUT

example of undercut (except for SOFT FRAME technology models)



DIMENSION	DOOR SIZE			
	60	70	80	90
A	644	744	844	944
B	380	480	580	680

example of undercut (SOFT FRAME models)



DIMENSION	DOOR SIZE			
	60	70	80	90
A	644	744	844	944
B	350	450	550	650

MILLED PANEL



DARO



	COLOUR: SATINE NICKEL, PATINA	
	(net)	[incl.VAT]
handle (economy lock)	83,00	102,09
lever tumbler version	50,00	61,50
cylinder lock version	50,00	61,50
bathroom lock version	58,00	71,34

manufacturer Metal-Bud

SIGMA



	COLOUR: SATINE NICKEL, PATINA	
	(net)	[incl.VAT]
handle (economy lock)	75,00	92,25
lever tumbler version	58,00	71,34
cylinder lock version	50,00	61,50
bathroom lock version	67,00	82,41

manufacturer Metal-Bud

LAURA



	COLOUR: CHROME	
	(net)	[incl.VAT]
handle (economy lock)	102,00	125,46
lever tumbler version	65,00	79,95
cylinder lock version	65,00	79,95
bathroom lock version	69,00	84,87

manufacturer Normet Sp. z o.o.

VERDOR



	COLOUR: BRUSHED NICKEL	
	(net)	[incl.VAT]
handle (economy lock)	68,00	83,64
lever tumbler version	42,00	51,66
cylinder lock version	42,00	51,66
bathroom lock version	47,00	57,81

manufacturer Gamet sp. z o.o.

LIBRA



	COLOUR: BRUSHED NICKEL 07		COLOUR: BRUSHED NICKEL 06	
	(net)	[incl.VAT]	(net)	[incl.VAT]
handle (economy lock)	95,00	116,85	99,00	121,77
lever tumbler version	45,00	55,35	46,00	56,58
cylinder lock version	45,00	55,35	46,00	56,58
bathroom lock version	59,00	72,57	60,00	73,80

manufacturer Gamet sp. z o.o.

SUGGESTED RETAIL PRICE IN PLN net [incl.VAT]

TRANSOMS N/SW

Price for 1 current meter based on SW type door frame profile			
N/SW	Symbol	Range mm	PRICE (PLN) NET [INCL VAT]
	A	75-95	124,00 [152,52] available in full choice of colors
	B	95-115	
	C	120-140	
	D	140-160	
	E	160-180	
	F	180-200	
	G	200-220	
	H	220-240	
	I	240-260	
	J	260-280	
K	280-300		

TABLE 1 SUGGESTED SECURITY GLASS FOR TRANSOMS		
		PRICE (PLN) NET [INCL VAT]
Security glass 2.2.1 cat. [matt]	250,00 [307,50] za 1m ²	
LAKMAT	75,00 [92,25] za 1m ²	

DOOR FRAME'S CIRCUMFERENCE (c.m.) = $(S_z + H_z) \times 2$

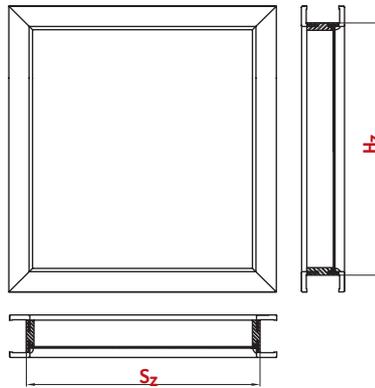
GLAZING SURFACE (m²) = $S_z \times H_z$

TRANSOM PRICE = $((S_z + H_z) \times 2) \times 124,00 \text{ (net) [152,52 [incl. VAT]]}$ +

$(S_z \times H_z) \times \text{PRICE FOR 1m}^2 \text{ GLASS (TABLE 1)}$

ATTENTION:
WHEN ORDERING PLEASE SUPPLY
DIMENSIONS S_z AND H_z PLUS WALL THICKNESS

LEGEND FOR THE DRAWING
 S_z - WIDTH OF THE TRANSOM
 H_z - HEIGHT OF THE TRANSOM



Our offer includes transoms for FOGO model, for more information please contact Centurion Sales Department.

EXAMPLES OF CALCULATIONS (TRANSOM WITH 2.2.1 GLAZING BASED ON THE SW-TYPE FRAME PROFILE) $H_z=0,5m$ $S_z=0,8m$	
DOOR FRAME CIRCUMFERENCE (c.m.) = $(0,5 + 0,8) \times 2 = 2,6$ c.m.	GLAZING SURFACE = $(2,6 \times 124,00) + (0,4 \times 250,00)$
TRANSOM PRICE = $0,5 \times 0,8 = 0,4$ m ²	TRANSOM PRICE = $(322,40 + 100,00) = 422,40$ zł (net)

RAL PALETTE BY COLOURS INTENSITY

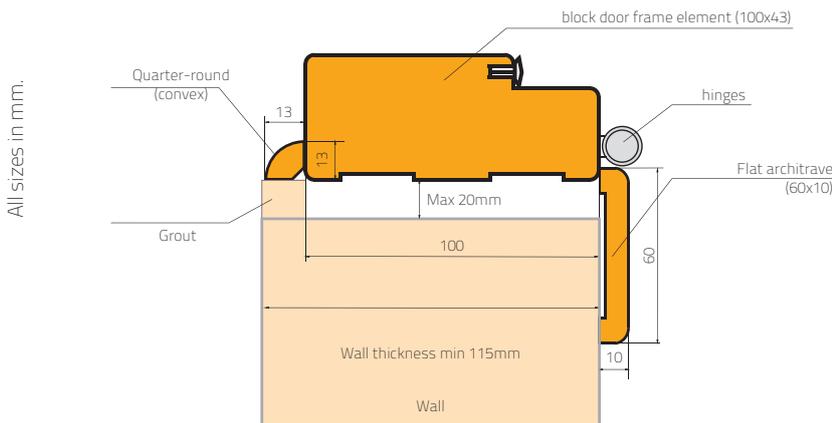
GROUP 1 – BRIGHT COLOURS; SEE SURCHARGES TABLE FOR DETAILS																			
1013	1014	1015	6019	7035	7038	7044	7047	9001	9002	9003	9010	9016	9018						
GROUP 2 – MEDIUM COLOURS; SEE SURCHARGES TABLE FOR DETAILS																			
1000	1001	1002	1003	1004	1005	1006	1007	1012	1016	1017	1018	1023	1028	1032	1034	1037	3012	3015	6027
6034	7001	7004	7040	7042	7045														
GROUP 3 – INTERMEDIATE COLOURS; SEE SURCHARGES TABLE FOR DETAILS																			
1011	1019	1020	1024	1027	1033	2000	2001	2002	2003	2004	2008	2009	2010	2011	2012	3013	3014	3016	3017
3018	3020	3022	3027	3031	4001	4002	4003	4005	4006	4008	4009	4010	5012	5014	5015	5018	5021	5023	5024
6000	6001	6002	6003	6010	6011	6013	6017	6018	6021	6024	6025	6033	7000	7002	7003	7023	7030	7031	7032
7033	7034	7036	7037	7039	7046	8000	8001	8024	8025										
GROUP 4 – DARK COLOURS; SEE SURCHARGES TABLE FOR DETAILS																			
3000	3001	3002	3003	3004	3005	3007	3009	3011	4004	4007	5000	5001	5002	5003	5004	5005	5007	5008	5009
5010	5011	5013	5017	5019	5020	5022	6004	6005	6006	6007	6008	6009	6012	6014	6015	6016	6020	6022	6026
6028	6029	6032	7005	7006	7008	7009	7010	7011	7012	7013	7015	7016	7021	7022	7024	7026	7043	8002	8003
8004	8007	8008	8011	8012	8014	8015	8016	8017	8019	8022	8023	8028							

For NCS colours availability please consult Centurion Sales Department

SUGGESTED RETAIL PRICE IN PLN net [incl VAT]

ADDITIONAL INFORMATION

EXAMPLE OF INSTALLATION OF THE CONVEX QUARTER ROUND AND ARCHITRAVE



All sizes in mm.

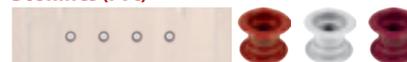
ATTENTION!

Architraves and quarter-rounds are coming in sets with elements for self cutting in size up to 90 (09 code) and up to 180 (99 code). 20% surcharge for double door sets.

VENTILATION GRIDS (PVC)



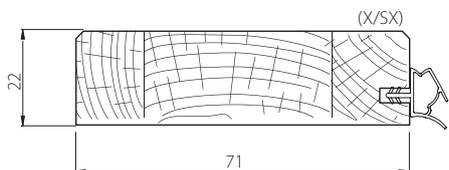
BUSHINGS (PVC)



The quantity of holes and bushings depends upon door model and size

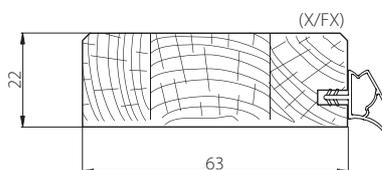
HARDWOOD DOORSTEP FOR SELF-LACQUERING

FIG.1 Doorstep designed for INTRO, BOSTON ST PLUS, DAKAR DP/P

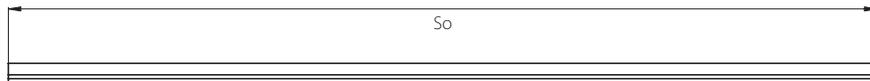


Dimension	doorstep for INTRO, BOSTON ST PLUS, DAKAR DP/P			
	70	80	90	100
So	703	803	903	1003

FIG.2 Doorstep designed for technical fireproof FOGO model



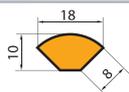
Dimension	doorstep for technical fireproof FOGO model			
	70	80	90	100
So	704	804	904	1004



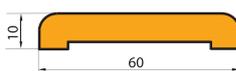
PRICE (PLN)
NET [INCL VAT]

30,00 [36,90]

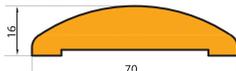
Quarter-round (convex)



Architrave



Architrave Q



HINGE COVERS

Hinge covers for interior doors are available in sets (13.5/26 and 13.5/36) in colours:



glossy brass



glossy chrome



antic gold

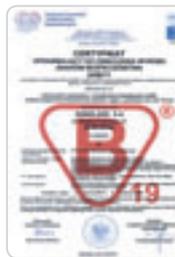


satine chrome



satine nickel

APPROVALS AND CERTIFICATES



TECHNICAL APPROVAL:

AT-15-4368/2010 ITB (BRI) WARSAW
AT-15-6103/2010 [E130], AT-15-6054/2010 [E160] ITB (BRI)
WARSAW

HYGIENIC CERTIFICATE:

HK/B/0309/01/2009, HK/B/0309/02/2009 PZH (NIH) Warsaw
HK/B/0750/01/2012 PZH (NIH) Warsaw [E130; E160]

We are authorized to use the certification of safety mark. Our warranty is 24 months



DECORS CLASSIFICATION

BASIC

Basic class of the decors used in our products. Technology involved in the HDF lacquered boards' production process guarantees color recurrence and imitates wood grain. Optimal product quality with affordable price. BASIC class decors are used in BOSTON, BOSTON STANDARD PLUS, VERONA, ETNA, YORK, MANHATTAN, MONTANA, VESTO, SOFIA, FOGO, SEMKO, AKUSTIK, SEMKO INOX product lines.

ATTENTION! Decors KA, EA, MA, BA indicate HDF board veneered with foil film. BI, KP, BP, CP, MP, DP. OI indicate HDF lacquered board. More information at the point of sale.

BASIC PLUS

In the technological process used in the production of the doors with BASIC PLUS decors, the embossed HDF board with imprinted wood structure is painted with transparent water-based ecological lacquers. The process is manual and is repeated several times to finish, which adds interesting and unique shading effect to the product. BASIC PLUS decors are available with ANDORA, MALAGA product lines.

PREMIUM

Class of our decors which enables long operation of the doors in residential buildings. Technology of production guarantees detailed projection of the wood grain and recurrence of the colour. Doors finished using PREMIUM class decors are resistant to abrasion and colour-fading. PREMIUM decors are available with MODESTO, VIGO, RENO, ETNA, KOBE, SAP-PORO, MONTANA, MONACO, VILA, OSLO, DENVER, HAGUE, BERGEN, SOFIA, VERONA, FOGO, SEMKO, AKUSTIK, SEMKO INOX product lines.

PREMIUM PLUS

Class of decors in used in our products which has higher resistance against abrasion, sunlight and moisture. In the production processes for these decors the modern materials are covered several times with oil additives and impregnates which later makes them better protected against the adverse operating conditions as well as against changes in humidity. PREMIUM PLUS class decors perfectly reflects the look of natural wood grain. They are the perfect choice for those who appreciate the product aesthetics and comfort of use. Available with OSLO, VIGO, OSAKA, MONACO, NICE, SOFIA, FOGO, SEMKO, AKUSTIK, SEMKO INOX product lines.

PREMIUM LUX

Class of our decors with high resistance to abrasion, chemical substances (i.e. coffee, tea, sauces and oils) and direct sunlight. Highest quality of this type of decors guarantees trouble-free operation of product. This class features a perfect reflection of the wood grain and colour. It is an excellent choice for anyone who can appreciate highest quality and elegance. Available in INTRO, MONACO, ETNA OSLO, RENO, VILA, BERGEN, NICE, OSAKA, HAGUE, SOFIA, FOGO, AKUSTIK product lines. This class also features GROOVED FOIL (CAFE, CARAMEL, GRAPHITE, MAGNOLIA, LATTE decors). Application of new technologies gives the grooved foil matt finish and freshly sanded wood surface feel which is very pleasant to the touch.

EXTREME

Class of our decors with highest resistance to external factors. This type of decor is the hardest synthetic overlay with exceptionally high resistance to mechanical damage and abrasion. Does not require any special care or maintenance. EXTREME class of decors guarantees full recurrence of pattern and colour. It is ideal for places where the doors are exposed to a very intense use, especially public buildings: schools, hospitals, hotels, offices, etc. Available in DAKAR, OSAKA, FOGO, MONACO, NICE, SOFIA, AKUSTIK product lines.



- *HIGHEST RESISTANCE TO ADVERSE OPERATING CONDITIONS
- *VERY HIGH RESISTANCE AGAINST ABRASION AND MECHANICAL DAMAGE
- *DOES NOT REQUIRE ANY SPECIAL MAINTENANCE
- *GUARANTEES FULL RECURRENCE OF WOOD GRAIN AND COLOUR PATTERN

NATURA

Natural class of decors in our range. Elements finished using natural veneers are the highest quality material used for the door manufacturing process. Available in NICE product line.

3D HINGES



The rotation axis of 3D hinge differs from the standard hinge, therefore change in its location in door is required. 3D hinge set can be chosen only when ordering a door leaf and it has to be stated at that time as during or after implementation of order we are unable to change it. Set of 3D hinges (3 upper elements and 3 lower elements for installation in SW-type adjustable door frame) is supplied along with the door leaf. Elements meant for installation in the door frame are to be exchanged at time of installation of the door. Available only for SW-type adjustable door frame.



Choice of this type of glazing in our products is an expression of care we take for the safety and durability. Safety glass has rigid, hard surface with softer core. Stresses that occur within

that glass structure make it shatter to the small, blunt-edged pieces which reduces the risk of injury. Thanks to hardening process, which involves heating the glass to very high temperature and its rapid cooling,

durability and resistance to stress and impact widely increases.

TECHNOLOGY

STANDARD TECHNOLOGY



Doors are veneered in traditional way. Narrow planes (edges) are finished using rim matching decor.

TECHNOLOGY

SOFT TECHNOLOGY



Door edges are rounded, connection of decor is being done in the rebate. This new technology increases aesthetics and functionality.

TECHNOLOGY

SOFT FRAME TECHNOLOGY



Frame type structure. This technology allows for a product with higher rigidity, stability and structural strength. Door edges are rounded, decor connections are not visible.

TECHNOLOGY

SOFT FRAME TECHNOLOGY NATURAL WOOD



Frame type construction reinforced with wooden bar or lath made of plywood. This technology allows for a product with higher rigidity stability and natural strength. Door edges are rounded, decor connections not visible.

DECORS CLASSIFICATION

BASIC WHITE (BI, BA)	BASIC MAPLE (KP, KA)	BASIC BUK (BP, BU)	BASIC ERLE (EP, EA)	BASIC CALVADOS (CP, CA)
BASIC MAHOGANY (MP, MA)	BASIC OAK (DP, DA)	BASIC ORAH (OI, OA)		

BASIC PLUS WHITE (BL)	BASIC PLUS AREO (AL)	BASIC PLUS GRIN (GL)	BASIC PLUS TEAK (TL)	BASIC PLUS LAZURE (LL)
--------------------------	-------------------------	-------------------------	-------------------------	---------------------------

PREMIUM CHESTNUT (KR)	PREMIUM OFRAM (OR)	PREMIUM ROAN (DJ)	PREMIUM NUT (NJ)	PREMIUM VOG (VJ)
PREMIUM COGNAC (KJ)	PREMIUM GINGER (IJ)	PREMIUM ACACIA (AK)	PREMIUM VENGE (WR)	PREMIUM SOMO (SO)

PREMIUM PLUS MILKY (MJ)	PREMIUM PLUS WALNUT (OJ)	PREMIUM PLUS CHERRY (WJ)	PREMIUM PLUS PLAZA (PJ)	PREMIUM PLUS GOLD (GJ)
PREMIUM PLUS ANTIC (AJ)	PREMIUM PLUS LEMON (LJ)	PREMIUM PLUS TABACCO (TJ)		

PREMIUM LUX ALDER (AR)	PREMIUM LUX PEAR (PR)	PREMIUM LUX NUSS (NR)	PREMIUM LUX DARK (DR)	PREMIUM LUX CAMEL (KM)
PREMIUM LUX CAFÉ (CM)	PREMIUM LUX LATTE (LM)	PREMIUM LUX MAGNOLIA (MM)	PREMIUM LUX GRAPHITE (GM)	

EXTREME ASH (PC)	EXTREME DUB (DC)	EXTREME BEECH (BC)	EXTREME SNOW (SC)	EXTREME EBONY (HJ)
EXTREME GRATTA (GT)	EXTREME NOUGAT (NT)	EXTREME MOCCA (MC)	EXTREME NOCE (NC)	

NATURA CHOCO (CN)



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ATTENTION! Due to printing technology the colours of products in the catalogue may differ from the original

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